ROCHESTER INSTITUTE OF TECHNOLOGY MICROELECTRONIC ENGINEERING

# **High Speed Logic Circuits**

# **Dr. Lynn Fuller**

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11-5-2014 High\_Speed\_Logic.ppt

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# **OUTLINE**

Introduction Definitions **MOSFET** Internal Capacitances Inverter Rise and Fall times and Gate Delay Sizing Gates for Equal Rise and Fall Times Fan In and Fan Out Considerations Astable Multivibrator Two Phase Non-Overlapping Clocks Buffers Tristate I/O Pads with ESD protection **Power Dissipation** Energy and Delay References Homework

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# **INTRODUCTION**

High speed digital electronics depends on technology, design, and architecture among other things. Technology includes Strained Silicon, Silicon on Insulator, and Metal Gate, The transistors themselves can be made of different materials such as Silicon, Germanium, or Gallium Arsenide, or can be FINFETS instead of planner MOSFETS. Design includes transistor size, gate design, interconnect methodology and more. There are many design goals other than high speed such as low power, compact size, high yield (redundancy) and more. Everything is complicated by the 100's of millions of transistors in todays complicated microchips.

Because the mobility of carriers in n-type silicon is always higher than the mobility in p-type silicon the pull up transistor drive current (pmos) in an inverter will be less than the pull down transistor drive current (nmos) for transistors of equal length and width. By increasing the width the drive current can be increased.

### **DEFINITIONS**

Rise Time – time for Vout of a gate to go from 10% to 90%
Fall Time – time for Vout of a gate to go from 90% to 10%
Propagation Delay or Gate Delay – (td) average time it takes for the output of a gate to get to switch using the 50% point of Vout high – Vout low. Also td = ½ (td<sub>LTH</sub> + Td<sub>HTL</sub>)
Low to High Delay (td<sub>LTH</sub>) – time for output to go from low to the 50% point.
High to Low Delay (td<sub>HTL</sub>) – time for output to go from high to the 50% point.

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**RISE TIME, FALL TIME AND PROPAGATION DELAY** 

The system speed is determined by many factors but the basic parameter that determines the speed of the system is the individual gate propagation delay, td. The propagation delay is often used as a figure of merit to compare different technologies. For example in 1997 IBM reported their measured ring oscillator propagation delay of 9.5ps the fastest reported to date for CMOS at room temperature.

The definition of propagation is the average of  $td_{LTH}$  and the  $td_{HTL}$  for the output of a gate (typically an inverter). Thus:  $td = \frac{1}{2}(t_{HTL} + t_{HTL})$ 

These times are so fast they are hard to measure so td is typically extracted from the measured period of a ring oscillator. A ring oscillator is an odd number of inverters (N) in series with the output connected back to the input, which will oscillate with period T. thus: td = T/2N

### **MOSFET INTERNAL CAPACITANCES**

The internal capacitors for a MOSFET are associated with the gateto-channel, Gate overlap with the Drain, Source and substrate, and the source and drain junction capacitance to the substrate. The values of these capacitors depend on the length, L, width, W, Overlap in the length and width directions, Area and perimeter of the drain and source. Further, these capacitors change with voltage (with junction space charge width) and with the circuit topology including voltage gain Miller capacitance. The models are complex however this complexity is imbedded in the more advanced SPICE models used for simulation.

We will attempt to get values for these capacitances, making simplifying approximations and assumptions.

In addition we need to include the capacitance associated with the interconnect wiring. Today's complex chips have 1000's of meters of wiring.



ID is a dependent current source. These C and R values are calculated separately in SPICE and multiplied by Ad, As, Pd, Ps, Nd, Ns, L, W etc. for a given MOSFET. CGBO is small compared to the other capacitors

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# **TRANSISTOR LAYOUT SHOWING CAPACITANCE**



# **MOSFET SHOWING CAPACITANCE**



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 $C_{field_oxide} = \epsilon r \epsilon o/XFieldOX$ 

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**SPICE LEVEL-1 PARAMETERS FOR MOSFET** 

CBD zero bias bulk to drain junction capacitance CBD = CJ'AD + CJSW'PDCBS zero bias bulk to source junction capacitance CBS = CJ'AS + CJSW'PSCJ is the zero bias bulk junction bottom capacitance per square meter of junction area.  $CJ = \mathcal{E}r\mathcal{E}o / W$  where W is width of space charge layer.  $F/m^2$  $CJ = ErEo / [2ErEo (\Psi o-VA)/qNsub]^{-m}$ where  $\mathcal{E}\mathbf{r} = 11.7 \, \text{F/cm}$  for Silicon  $\Psi o = PB = (KT/q) \ln (NSUB/ni) + 0.56$ m = junction grading coefficient = 0.5MJ is the junction grading coefficient = 0.5CJSW is the zero bias bulk junction sidewall capacitance per meter of junction perimeter. CJSW = CJ XJMJSW is the junction grading coefficient = 0.5

**SPICE LEVEL-1 PARAMETERS FOR MOSFET (cont.)** 



### **MOSFET SHOWING CAPACITANCE**



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### **SPICE LEVEL-1 MOSFET MODEL**



GATE TO DRAIN OVERLAP, JUNCTION CAPACITANCE

Since the Drain and Source Junction Capacitance is large we want to keep the area of the Drain and Source as small as we can. The doping concentration on both sides of the junction determine the space charge layer width and ultimately the junction capacitance. We can minimize that by careful well design. Today's wells are shallow and are not uniformly doped. Retrograde wells provide higher doping near but slightly below the surface to reduce punch through. The deeper parts of the drain and source contact area are to provide robust contacts. If these intersect the wells where the wells are lighter doped the junction capacitance will be lower.

The Gate to Drain overlap capacitance is multiplied by the Miller effect so it is one of the larger capacitances. To reduce this overlap the Poly is oxidized after being etched (Poly ReOx) before the Drain and Source is ion implanted. This reduces the overlap because the ion  $f_{\rm f}$  implant of the D/S is placed further away from the gate.



The Gate to Drain overlap capacitance is reduced if the Poly is oxidized before the Drain and Source is ion implanted.



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### **CMOS INVERTER SHOWING CAPACITANCE**



RING OSCILLATOR, td, THEORY



### **MEASURED RING OSCILLATOR OUTPUT**



# **MOSFETS IN THE INVERTER OF 73 RING OSCILLATOR**

### nmosfet



### pmosfet



### 73 Stage Ring Oscillator

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# FIND DIMENSIONS OF THE TRANSISTORS

	NMOS	PMOS	73 Stage
L	2u	2u	
W	12u	30u	
AD	12ux12u=144p	12ux30u=360p	
AS	12ux12u=144p	12ux30u=360p	
PD	2x(12u+12u)=48u	2x(12u+30u)=84u	
PS	2x(12u+12u)=48u	2x(12u+30u)=84u	
NRS	1	0.3	
NRD	1	0.3	



Use Ctrl Click on all NMOS on OrCad Schematic Use Ctrl Click on all PMOS on OrCad Schematic Then Enter Dimensions

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# **SPICE MODELS FOR MOSFETS**

```
*4-4-2013 LTSPICE uses Level=8
*For RIT Sub-CMOS 150 process with L=2u
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+VERSION=3.1 CAPMOD=2 MOBMOD=1
+TOX=1.5E-8 XJ=1.84E-7 NCH=1.45E17 NSUB=5.33E16 XT=8.66E-8
+VTH0=1.0 U0= 600 WINT=2.0E-7 LINT=1E-7
+NGATE=5E20 RSH=1082 JS=3.23E-8 JSW=3.23E-8 CJ=6.8E-4 MJ=0.5 PB=0.95
+CJSW=1.26E-10 MJSW=0.5 PBSW=0.95 PCLM=5
+CGSO=3.4E-10 CGDO=3.4E-10 CGBO=5.75E-10)
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*For RIT Sub-CMOS 150 process with L=2u
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+VERSION=3.1 CAPMOD=2 MOBMOD=1
+TOX=1.5E-8 XJ=2.26E-7 NCH=7.12E16 NSUB=3.16E16 XT=8.66E-8
+VTH0=-1.0 U0= 376.72 WINT=2.0E-7 LINT=2.26E-7
+NGATE=5E20 RSH=1347 JS=3.51E-8 JSW=3.51E-8 CJ=5.28E-4 MJ=0.5 PB=0.94
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PS	2x(12u+12u)=48u	2x(12u+30u)=84u	
NRS	1	0.3	
NRD	1	0.3	



Use Ctrl Click on all NMOS on OrCad Schematic Use Ctrl Click on all PMOS on OrCad Schematic Then Enter Dimensions

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# **GATE DELAY FROM SPICE**



### **GATE DELAY**



### **INVERTER MODEL FOR LTH AND HTL TRANSISTION**



**INVERTER RISE TIME AND FALL TIME** 

 $RN = 1/(q \mu_n \text{ Dose}) \text{ x Lnmos/Wnmos}$  $RP = 1/(q \mu_p \text{ Dose}) \text{ x Lpmos/Wpmos}$ 

Rise/Fall time is defined as the time for Vout to go from10% to 90%. For rise time equal to fall time the RC time constants are equal RN Cin = RP Cin Lnmos/(Wnmos  $\mu$ n) = Lpmos/(Wpmos  $\mu$ p)  $\mu$ p /  $\mu$ n = (Lpmos/Wpmos) / (Lnmos/Wnmos) Often Lpmos = Lnmos Finally  $\mu$ p /  $\mu$ n = (Wnmos/Wpmos) Wpmos = Wnmos ( $\mu$ n/ $\mu$ p) Speed | Logic

### **MOBILITY**



Electron and hole mobilities in silicon at 300 K as functions of the total dopant concentration (N). The values plotted are the results of the curve fitting measurements from several sources. The mobility curves can be generated using the equation below with the parameters shown:

2.23X10^17

0.719

μ(N)	$= \mu_{mi} + -$	$(\mu_{\text{max}}-\mu_{\text{min}})$	
	{	$1 + (N/N_{re})$	$_{\rm ef})^{\alpha}\}$
rameter	Arsenic	Phosphorous	Boron
nin	52.2	68.5	44.9
207	1417	1414	470.5

### **RISE TIME EQUALS FALL TIME**



### **RISE TIME EQUALS FALL TIME**



LOGIC GATE RISE TIME AND FALL TIME

The inverter rise time is determined by the channel resistance and the capacitance to be charged or discharged.



WIRE RESISTANCE AND CAPACITANCE, LOW K, CU

The wiring is typically aluminum or copper. The resistivity of aluminum is 26.5 nohm-cm and copper is 17.1 nohm-cm thus the wire will be lower resistance if copper.



### MULTILAYER METAL, W PLUGS, CMP



# LOW-K FOR INTERCONNECT



Ed's Threads 070608 Musings by Ed Korczynski on June 08, 2007

#### IITC 2007: Airgaps & chip-stacks

Airgaps and 3D-stacks were the big news from the 10th International Interconnect Technology Conference (IITC) recently held near the San Francisco airport. Two major new materials was presented—IBM showed rhodium (Rh) electro-chemical deposition (ECD) for ≤32nm contact plugs, and Fujitsu showed nano-clustered silicon (NCS) with low k=2.25 for a dielectric but most new work involves the same materials combined in clever new ways. Airgap technology was covered in four oral presentations, three posters, and countless informal hallway discussions.

Dan Edelstein, IBM Fellow and manager of BEOL technology strategy at Yorktown Heights, NY, gave an invited talk on the many integration challenges for 32nm node interconnects, including resist poisoning from low-k outgassing, low-k damage removal, and the need for improved thin-film interfaces. "We need to keep adding innovation just to stay on the trendline," he commented. For example, the industry has historically seen chronically low SiCOH low-k adhesion on SiCHN barrier layers—regardless of equipment, CVD precursor, or plasma preclean—due to a carbon-rich initial deposition. Adding a diverter-valve to the tool allows for stabilized precursor flow before RF power is turned on, which eliminates the carbon-rich deposition and thus solves the adhesion issue. With subtle integration challenges such as these, IBM has chosen to add airgaps as a side-loop with no new materials, tools, or baseline processes. Airgaps drop k by ~35% for any given dielectric material, Edelstein noted, adding that IBM has "shown" this on gapped SiOF and low-k SiCOH, and will do it next on ULK porous SICOH."

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LOGIC GATES RISE TIME AND FALL TIME

The design guide line is that the logic gate under consideration should have the same rise time and fall time as the inverter (after we adjusted the inverter for equal rise time and fall time. Assume L's are the same.  $(W/L)_{pullup} = \sim 1.5 (W/L)_{pulldown}$  based on mobility only



### SIZING AND TIMING FOR THREE-INPUT NAND

To achieve equal rise time and fall time (and make these times approximately equal to the simple inverter rise time and fall time). The transistors length and width can be calculated. In the simple inverter the nmos W/L is the smallest values for that technology. The pmos is 1.5 times wider to give equal drive current. For a more complex gate there will be transistors in series and parallel and those combinations need to be considered when trying to achieve rise and fall times equivalent to the simple inverter. For example:

M1, M2 and M3 have a combined length of 3L So the combined width should be 3W to give drive current equivalent to the nmos in the simple inverter. Each nmos 3W/L

The pmos have a combined width of 3W and a length of L. The simple inverter calls for the pmos to have W/L of 1.5 so make L two times the L of the simple inverter.



### FAN IN AND FAN OUT CONSIDERATIONS

Fan in refers to the number of inputs to a gate. It is common to have up to 8 inputs. In CMOS this implies that there are 8 transistors in parallel and 8 transistors in series. The 8 in parallel is not necessarily a problem but the 8 in series is because of the body effect on the threshold voltage of some of the transistors if they are all in the same well (at Vss or Vdd for p-well or n-well respectively) The solution to this problem is to use a Pseudo CMOS logic gate where the series transistors are replaced by a single transistor with the gate wired to VDD or Ground for NMOS or PMOS respectively. This transistor is always on.

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# FAN OUT GATE CAPACITANCE

Fan out refers to the number of gates connected to the output of a gate. Each gate adds more capacitance to be charged or discharged during switching which has implications on rise time, fall time and gate delay. The size (W and L) of the MOSFETS in the gate, G1, can be set to keep the gate delay small.



MONO STABLE MULTIVIBRATOR

This circuit will give a pulse at Vout whose width depends on RC time constant.



Start with Vtrigger=0 and Vc=0

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**TWO PHASE NON OVERLAPPING CLOCK** 

Synchronous circuits that use the two phase non overlapping clock can separate input quantities from output quantities used to calculate the results in feedback systems such as the finite state machine.









**TWO PHASE NON OVERLAPPING CLOCK** 



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### **CMOS TWO PHASE NON-OVERLAPPING CLOCK**



**CMOS TWO PHASE NON-OVERLAPPING CLOCK** 



**SIMULATION NON-OVERLAPPING CLOCK + BUFFERS** 





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**SIMULATION NON-OVERLAPPING CLOCK + BUFFERS** 





# **CMOS TRISTATE INPUT OUTPUT PAD**

The Input/Output/Tristate Pad is the interface between the chip and the rest of the system. The pad is typically connected via a printed circuit board (PCB) to other chips, other PCB's, and other devices.

If an oscilloscope probe is connected to a chip it represents a large capacitive load (~10pF) in parallel with a 1MEG or 10MEG resistor. If the chip is connected in parallel with other chips (as is done in memory) via a data bus it represents a large capacitive load to the chip. In the case of a data bus the pad could be for an input or an output signal or high impedance (thus Tri State) Also, these pads are subject

to possible electrostatic discharge (ESD) as connections are made to the pads.

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**TRISTATE I/O PAD WITH ESD PROTECTION - LAYOUT** 



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# **ELECTROSTATIC DISCHARGE**

Electrostatic Discharge (ESD)

Dielectric Breakdown Strength of SiO2 is approximately 8 E6 V/cm, thus a 250 Å gate oxide will not sustain voltages in excess of 20 V

Triboelectricity (electricity produced by rubbing two materials together) can generate high voltages. A person walking across a room can generate 20,000 Volts and if discharged into an IC can cause immediate failure or damage that will reduce operating life. Even with proper handling several hundred volts can be applied to the IC. Therefore, protection circuitry is needed to provide a safe path for discharge of this electricity.



# ESD DAMAGE



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# **ELECTROSTATIC DISCHARGE - MODEL**

Human Model:

VDD



# **REFERNCES**

- 1. Hodges Jackson and Saleh, Analysis and Design of Digital Integrated Circuits, Chapter 4.
- 2. Sedra and Smith, Microelectronic Circuits, Sixth Edition, Chapter 13.
- 3. Dr. Fuller's Lecture Notes, <u>http://people.rit.edu/lffeee</u>

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# HOMEWORK – HIGH SPEED LOGIC

- 1. Investigate a 100nm ring oscillator. Does the number of stages change the period of oscillation, explain. Does the number of stages change the inverter gate delay, td, explain. Does the size of the transistors affect the period of oscillation, explain. Does the supply voltage, VDD, affect the period of oscillation, explain. Does the temperature affect the period of oscillation, explain.
- Use SPICE to illustrate some of the questions in problem 1.
   The simple hand calculation for inverter gate delay, td, uses
- The simple hand calculation for inverter gate delay, td, uses Resistors to represent the PMOS and NMOS transistors and capacitors to represent the gate self capacitance and input capacitance. Assume the wiring capacitance is zero. How are the resistors and capacitors different for 1um technology compared to 100nm technology. Provide approximate values for the resistors and capacitors for both technologies.

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### HOMEWORK – HIGH SPEED LOGIC

- 4. Pro 4
   5. Pro 5
- 6. Pro 6

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# **SPICE MODELS FOR MOSFETS**

\*SPICE MODELS FOR RIT DEVICES - DR. LYNN FULLER 4-10-2014 \*LOCATION DR.FULLER'S WEBPAGE - http://people.rit.edu/lffeee/CMOS.htm \*

```
*Used in Electronics II for CD4007 inverter chip

*Note: Properties L=1u W=200u

.MODEL RIT4007N7 NMOS (LEVEL=7

+VERSION=3.1 CAPMOD=2 MOBMOD=1

+TOX=1.5E-8 XJ=1.84E-7 NCH=1.45E17 NSUB=5.33E16 XT=8.66E-8

+VTH0=1.0 U0= 600 WINT=2.0E-7 LINT=1E-7

+NGATE=5E20 RSH=1082 JS=3.23E-8 JSW=3.23E-8 CJ=6.8E-4 MJ=0.5 PB=0.95

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+CGSO=3.4E-10 CGDO=3.4E-10 CGBO=5.75E-10)

*
```

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### **SPICE MODELS FOR MOSFETS**

\*Used for ALD1103 chips \*Note: Properties L=10u W=880u .MODEL RITALDN3 NMOS (LEVEL=3 +TPG=1 TOX=6.00E-8 LD=2.08E-6 WD=4.00E-7 +U0= 1215 VTO=0.73 THETA=0.222 RS=0.74 RD=0.74 DELTA=2.5 +NSUB=1.57E16 XJ=1.3E-6 VMAX=4.38E6 ETA=0.913 KAPPA=0.074 NFS=3E11 +CGSO=5.99E-10 CGDO=5.99E-10 CGBO=4.31E-10 PB=0.90 XQC=0.4) \*

\*Used for ALD1103 chips \*Note: Properties L=10u W=880u .MODEL RITALDP3 PMOS (LEVEL=3 +TPG=1 TOX=6.00E-8 LD=2.08E-6 WD=4.00E-7 +U0=550 VTO=-0.73 THETA=0.222 RS=0.74 RD=0.74 DELTA=2.5 +NSUB=1.57E16 XJ=1.3E-6 VMAX=4.38E6 ETA=0.913 KAPPA=0.074 NFS=3E11 +CGSO=5.99E-10 CGDO=5.99E-10 CGBO=4.31E-10 PB=0.90 XQC=0.4)

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```
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.MODEL RITSUBP7 PMOS (LEVEL=7
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+VTH0=-1.0 U0= 376.72 WINT=2.0E-7 LINT=2.26E-7
+NGATE=5E20 RSH=1347 JS=3.51E-8 JSW=3.51E-8 CJ=5.28E-4 MJ=0.5 PB=0.94
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```

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*4-4-2013 LTSPICE uses Level=8
* From Electronics II EEEE482 FOR ~100nm Technology
.model EECMOSN NMOS (LEVEL=8
+VERSION=3.1 CAPMOD=2 MOBMOD=1
+TOX=5E-9 XJ=1.84E-7 NCH=1E17 NSUB=5E16 XT=5E-8
+VTH0=0.4 U0= 200 WINT=1E-8 LINT=1E-8
+NGATE=5E20 RSH=1000 JS=3.23E-8 JSW=3.23E-8 CJ=6.8E-4 MJ=0.5 PB=0.95
+CJSW=1.26E-10 MJSW=0.5 PBSW=0.95 PCLM=5
+CGSO=3.4E-10 CGDO=3.4E-10 CGBO=5.75E-10)
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* From Electronics II EEEE482 FOR ~100nm Technology
.model EECMOSP PMOS (LEVEL=8
+TOX=5E-9 XJ=0.05E-6 NCH=1E17 NSUB=5E16 XT=5E-8
+VTH0=-0.4 U0= 100 WINT=1E-8 LINT=1E-8
+NGATE=5E20 RSH=1000 JS=3.51E-8 JSW=3.51E-8 CJ=5.28E-4 MJ=0.5 PB=0.94
+CJSW=1.19E-10 MJSW=0.5 PBSW=0.94 PCLM=5
+CGSO=4.5E-10 CGDO=4.5E-10 CGBO=5.75E-10)
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      Microelectronic Engineering
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