ROCHESTER INSTITUTE OF TECHNOLOGY MICROELECTRONIC ENGINEERING

Energy Harvesting for Microsystems Dr. Lynn Fuller, Dr. Ivan Puchades, Priya Narasimhan

Webpage: http://people.rit.edu/lffeee

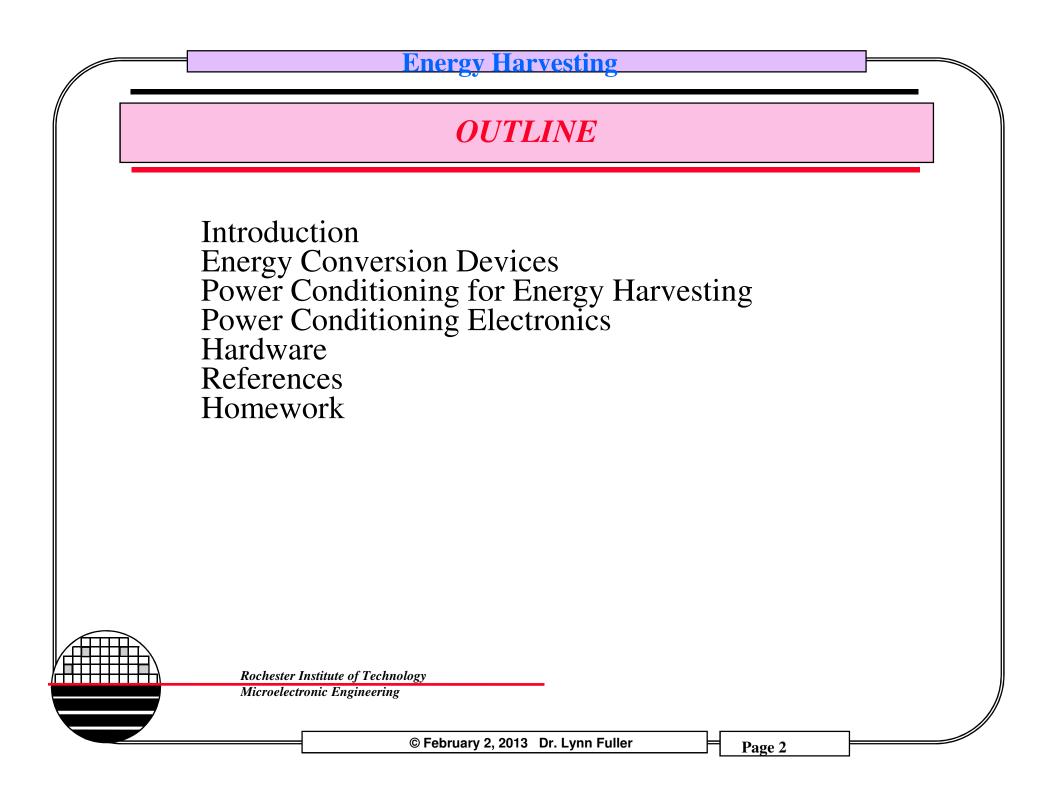
Microelectronic Engineering Rochester Institute of Technology 82 Lomb Memorial Drive Rochester, NY 14623-5604 Tel (585) 475-2035 Fax (585) 475-5041 Email: Lynn.Fuller@rit.edu Department webpage: <u>http://www.microe.rit.edu</u>

Rochester Institute of Technology

Microelectronic Engineering

2-2-2013 Energy_Harvesting.ppt

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INTRODUCTION

We would like to harvest energy from the environment and store that energy in a battery or super capacitor and thus provide a long lasting power supply for wireless Microsystems. There are many sources of energy in the environment that we can use including, light, temperature difference and mechanical vibration. We also have many devices that can convert these sources of energy into voltage and current such as photovoltaic cells, thermopiles, thermoelectric generators (TEG), piezoelectric generators and electromagnetic induction devices.

This document will investigate energy conversion devices and the power conditioning electronic circuits used between the energy conversion devices and the storage element.

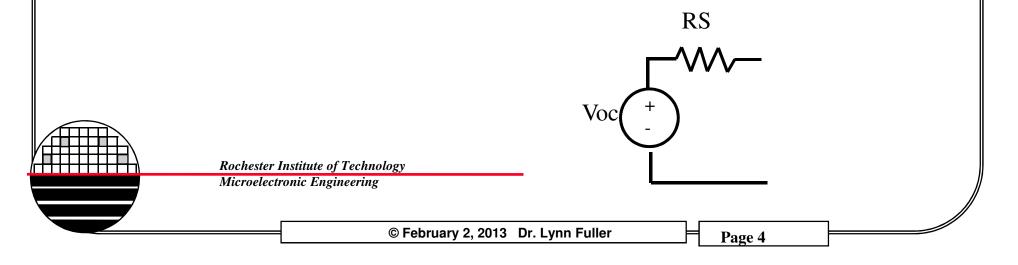


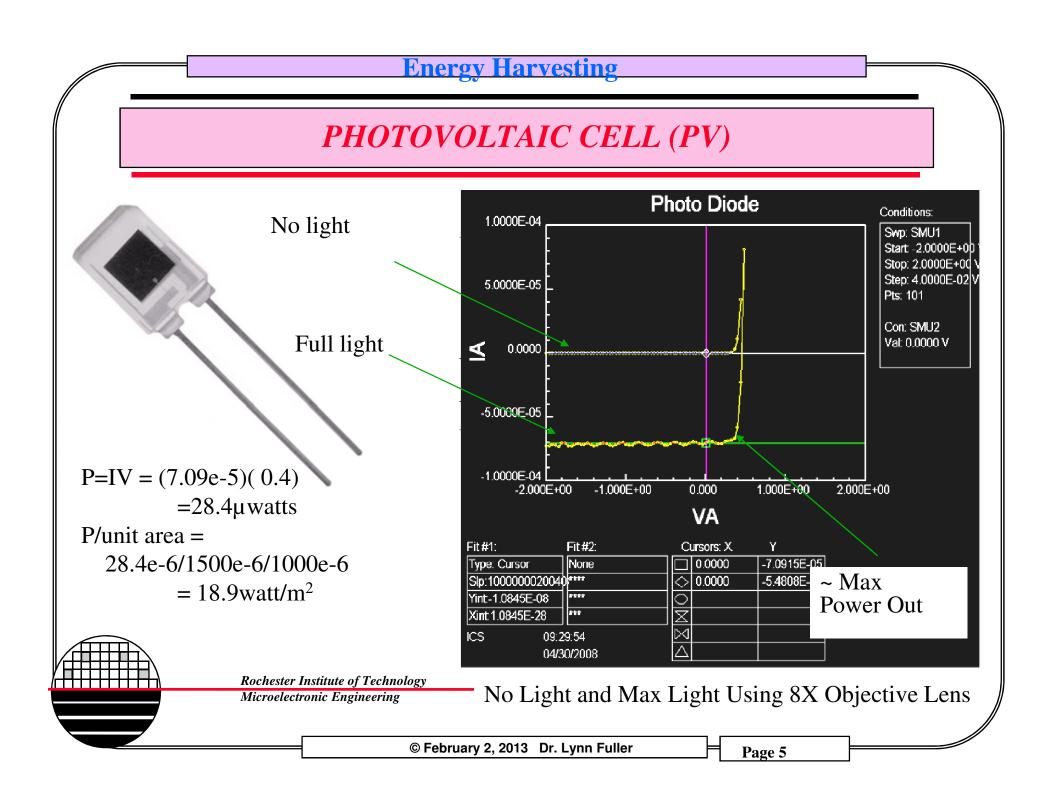
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ENERGY CONVERSION DEVICES

Device Type	AC or DC	RS	Voc	Isc
Photocell	DC	Medium (100 Ω)	0.5 V	Varies with size
Thermoelectric (Peltier)	DC	Low $(1 \ \Omega)$	1 V	Amperes
Thermopile (Seebeck)	DC	Low $(1 \ \Omega)$	100mV	Varies with size
Electromagnetic (Low Freq)	AC	Medium (100 Ω)	10 mV peak	Milli Amperes
Piezoelectric (Low-Med Freq)	AC	Very High $(1Gig\Omega)$	10 V peak	Nano Amperes
RF (High Frequency)	AC	Low (1 Ω)	1 μV peak	Micro Amperes

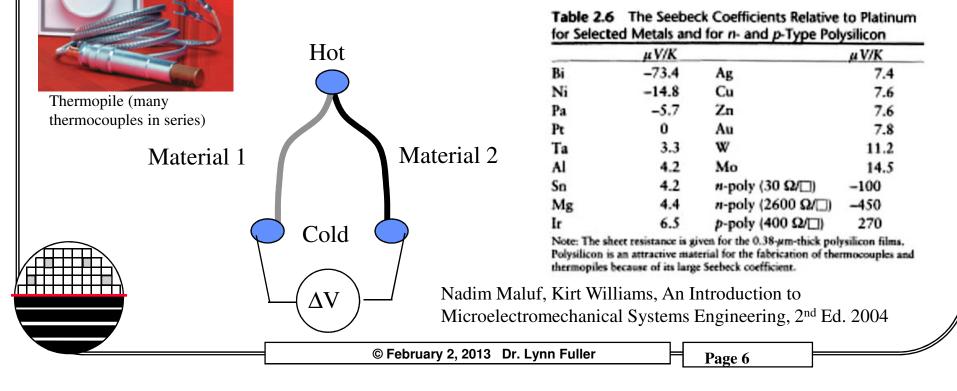




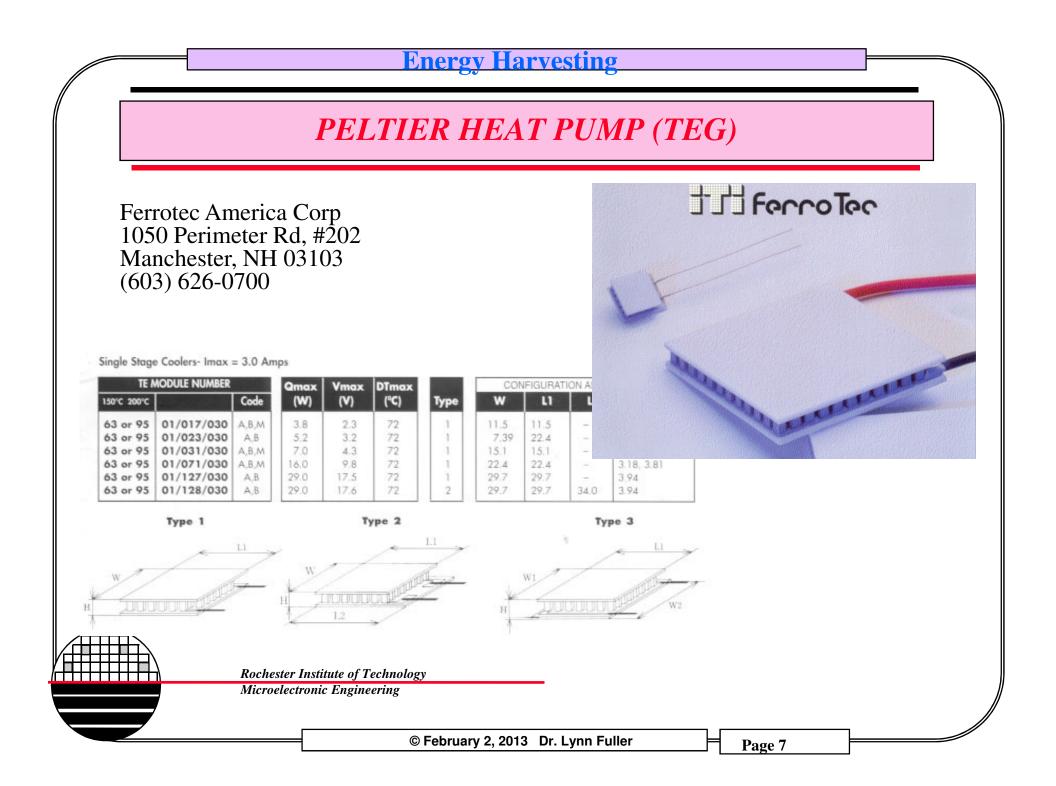
SEEBECK EFFECT (THERMOCOUPLE)

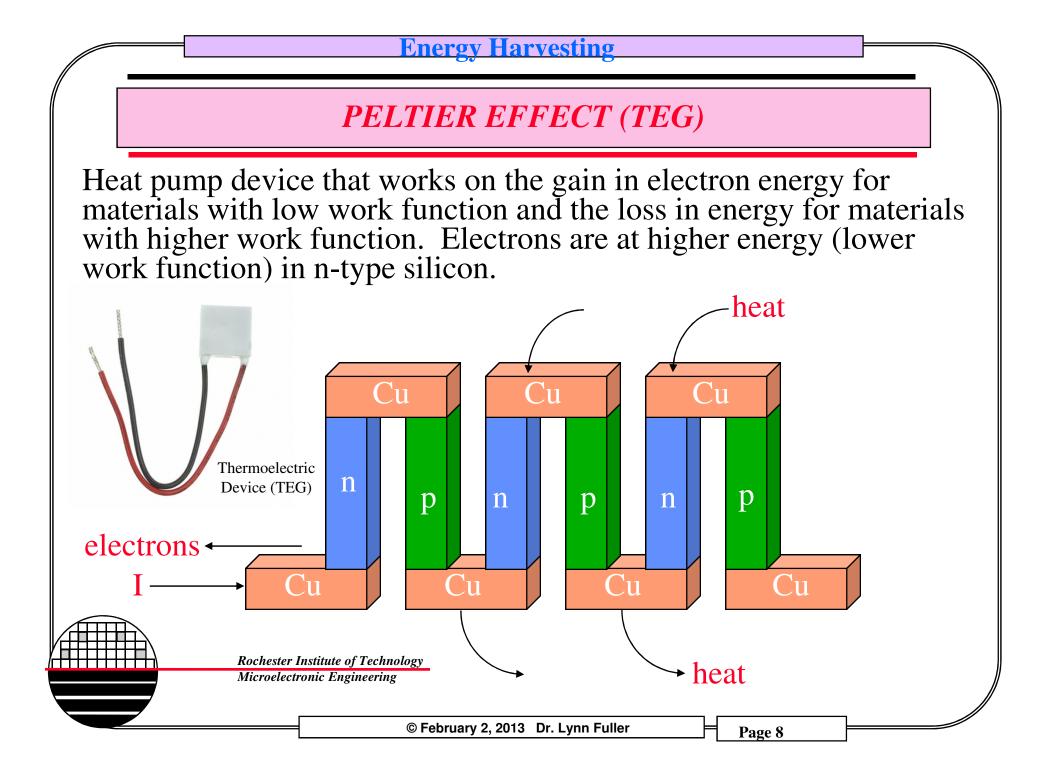
When two dissimilar conductors are connected together a voltage may be generated if the junction is at a temperature different from the temperature at the other end of the conductors (cold junction) This is the principal behind the thermocouple and is called the Seebeck effect. $AV = \alpha (T - T -) + \alpha (T - T -) = (\alpha - \alpha)(T - T -)$

 $\Delta V = \alpha_1 (T_{cold} - T_{hot}) + \alpha_2 (T_{hot} - T_{cold}) = (\alpha_1 - \alpha_2) (T_{hot} - T_{cold})$



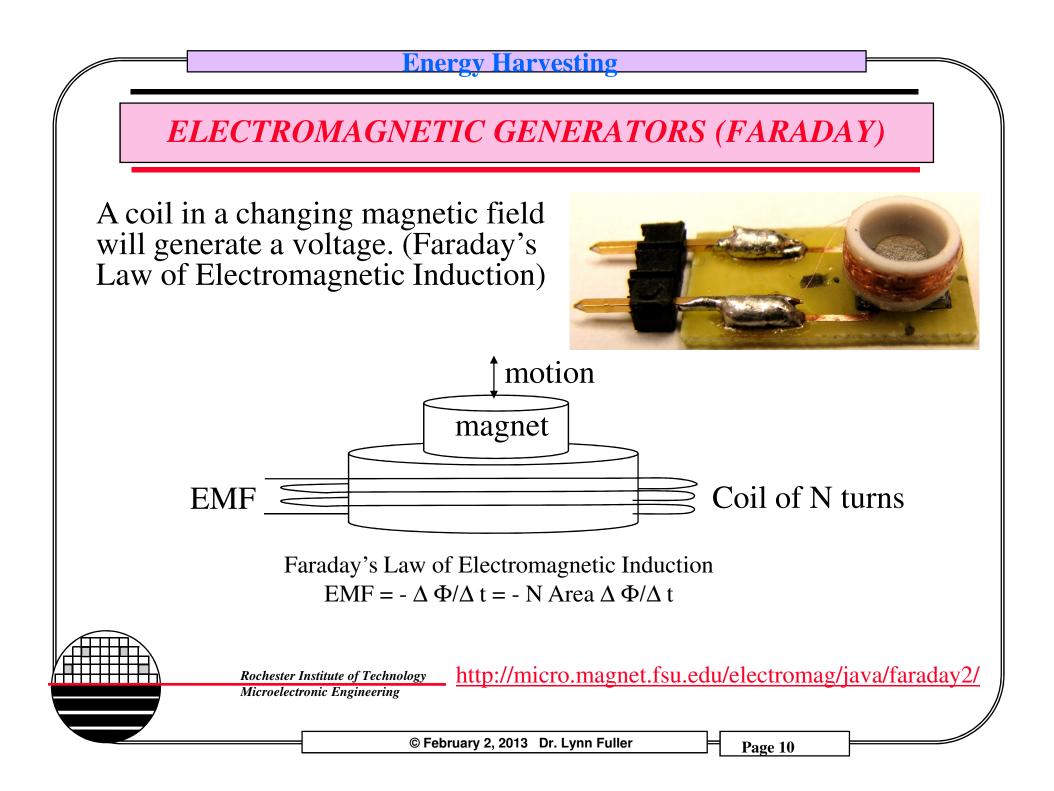
Where α_1 and α_2 are the Seebeck coefficients for materials 1 and 2

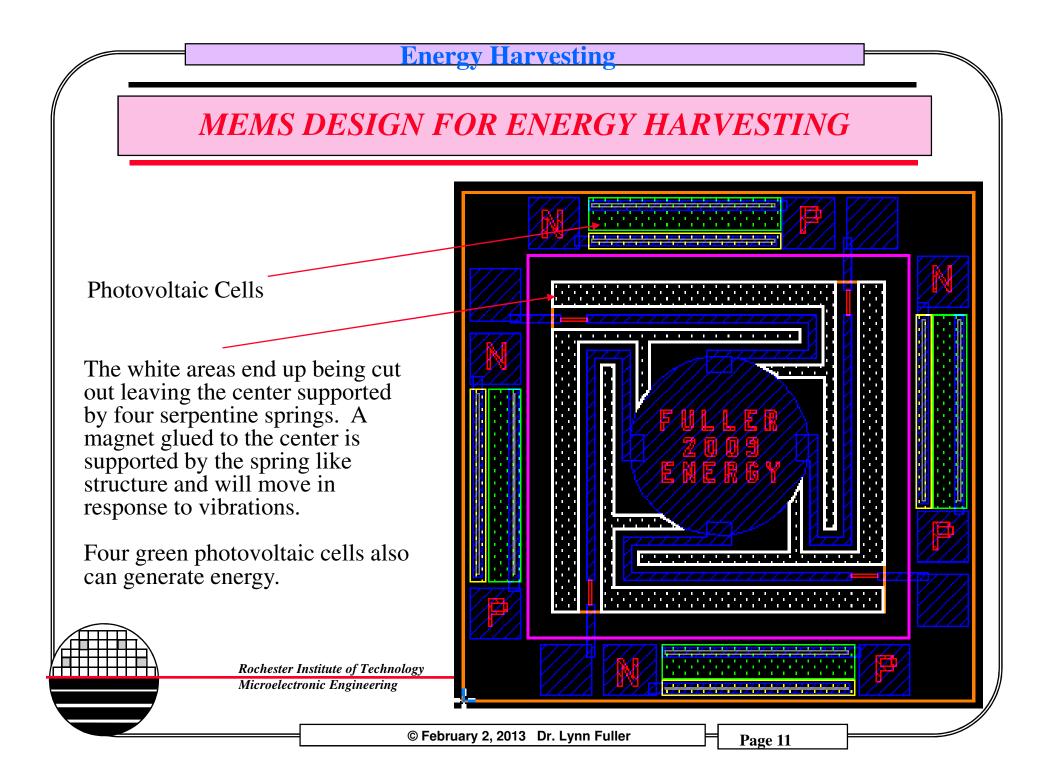




PIEZOELECTRIC ENERGY HARVESTING DEVICES

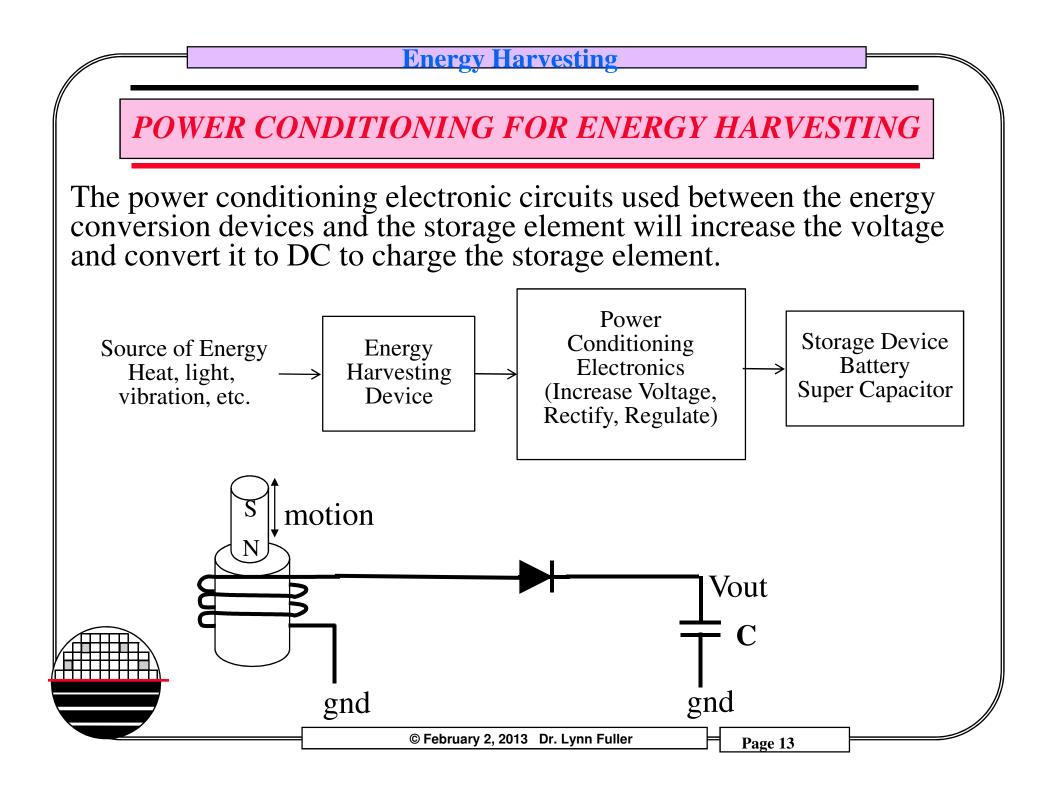
A piezoelectric material will exhibit a change in length in response to an applied voltage. The reverse is also possible where an applied force causes the generation of a voltage. Single crystal quartz has been used for piezeoelectric devices such as gas grill igniters and piezoelectric linear motors. Thin films of various materials (organic and inorganic) exhibit piezoelectric properties. ZnO films 0.2 μ m thick are sputtered and annealed 25 min, 950C giving piezoelectric properties. Many piezoelectric materials also exhibit pyroelectric properties (voltage out – heat in).





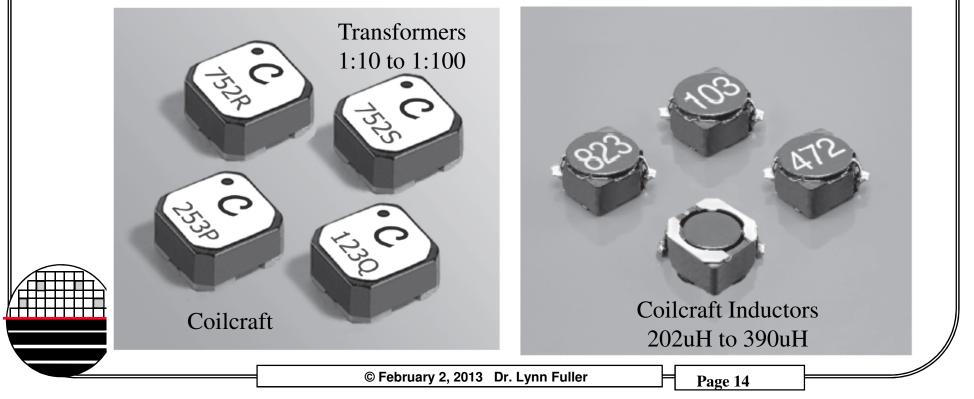
CALCULATIONS

Rochester Institute							22-Jun-08	
Dr. Lynn Fuller	Microelectr	onic Engin	eering, 82	Lomb Memo	orial Dr., Rocheste	er, NY 146	623	
To use this spread	sheet enter va	lues in the	white boxe	es. The rest	of the sheet is pr	rotected a	nd should not be	е
changed unless yo	u are sure of th	ne consequ	iences. Th	e results ar	e displayed in the	purple bo	xes.	
Solenoid in a cha	nging magne	etic field						
Faraday	's Law of Elec	tromagnetic	c Induction	EMF = - dq	5 / dt			
				T				
EMF (Electro Moti	ve Force) = N	ΙΑΔΒ/Δτ		emf x Av =	-146	mVolts		
	ber of loops			N =	450			
	is of loop			r =	2	mm		
A = area	•			A =	1.26E-05			
	B initial = Initial Magnetic Flux Dens		ensitv	B initial =		Gauss		
	Initial Magnet		,	B final =		Gauss		
	to go from init			$\Delta t =$	0.01			
	nplifier Gain			Av =	1	•		
Initial and Final F	lux Density i	s from httr	.//www.ko	Imagnetics	com/calculator	s a sn		
	auss = 1 Tesl	-						
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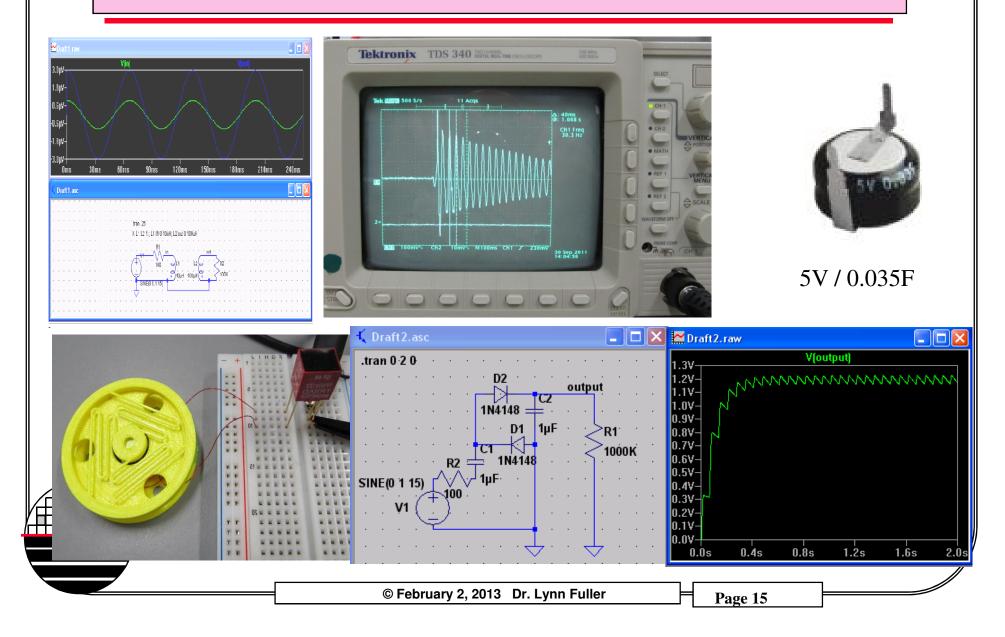


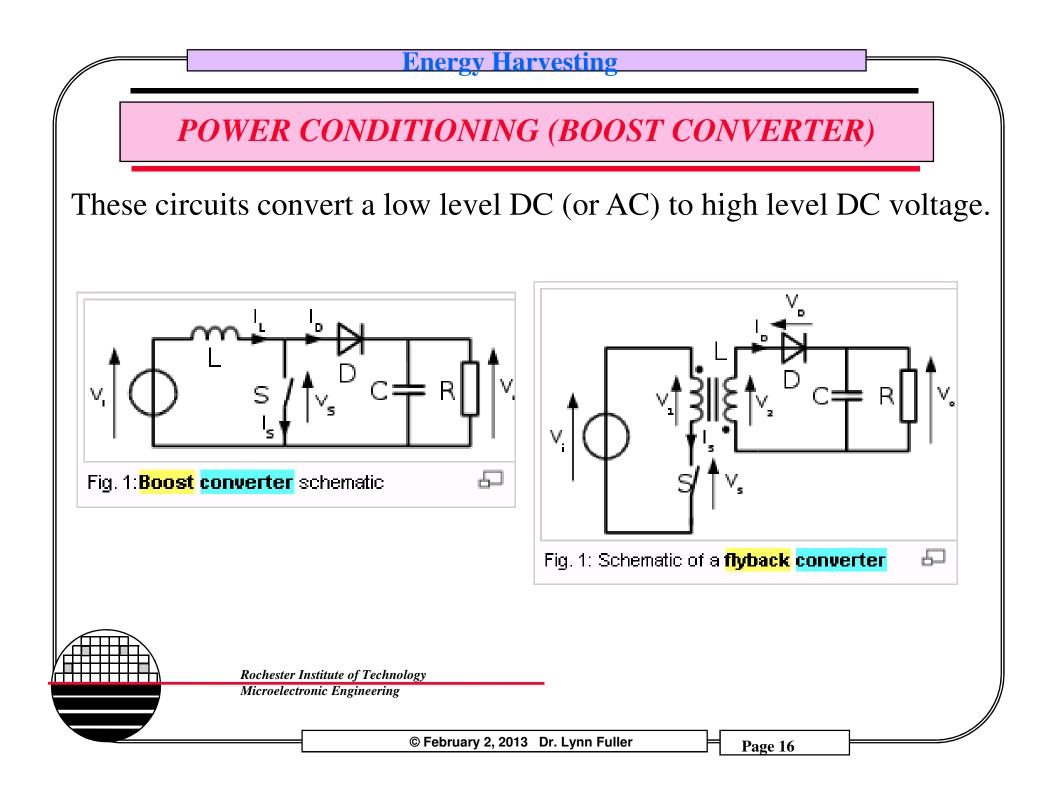
POWER CONDITIONING ELECTRONICS

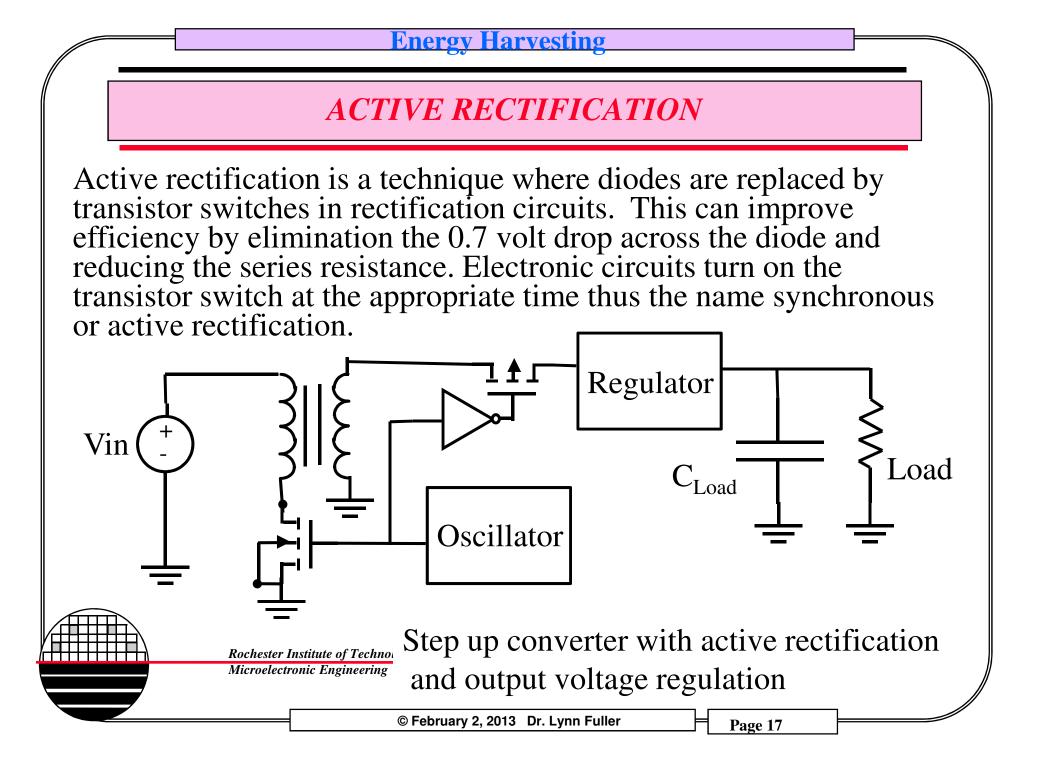
Transformers can increase the voltage for ac signals. Voltage multiplier circuits exist for AC signals. DC signals can be switched on and off and thus create changing signals in inductors and transformers that can increase the voltage. These higher AC voltages can be rectified using diodes or switches and charge a battery or super capacitor.



VIBRATION ENERGY HARVESTER HARDWARE







LINEAR TECHNOLOGY LTC3108

OPERATION

Oscillator

The LTC3108 utilizes a MOSFET switch to form a resonant step-up oscillator using an external step-up transformer and a small coupling capacitor. This allows it to boost input voltages as low as 20mV high enough to provide multiple regulated output voltages for powering other circuits. The frequency of oscillation is determined by the inductance of the transformer secondary winding and is typically in the range of 10kHz to 100kHz. For input voltages as low as 20mV, a primary-secondary turns ratio of about 1:100 is recommended. For higher input voltages, this ratio can be lower. See the Applications Information section for more information on selecting the transformer.



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Charge Pump and Rectifier

The AC voltage produced on the secondary winding of the transformer is boosted and rectified using an external charge pump capacitor (from the secondary winding to pin C1) and the rectifiers internal to the LTC3108. The rectifier circuit feeds current into the VAUX pin, providing charge to the external VAUX capacitor and the other outputs.

VAUX

The active circuits within the LTC3108 are powered from VAUX, which should be bypassed with a 1 μ F capacitor. Larger capacitor values are recommended when using turns ratios of 1:50 or 1:20 (refer to the Typical Application examples). Once VAUX exceeds 2.5V, the main V_{OUT} is allowed to start charging.

An internal shunt regulator limits the maximum voltage on VAUX to 5.25V typical. It shunts to GND any excess current into VAUX when there is no load on the converter or the input source is generating more power than is required by the load.

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LINEAR TECHNOLOGY LTC3108

Synchronous Rectifiers

Once VAUX exceeds 2V, synchronous rectifiers in parallel with each of the internal diodes take over the job of rectifying the input voltage, improving efficiency.

Low Dropout Linear Regulator (LDO)

The LTC3108 includes a low current LDO to provide a regulated 2.2V output for powering low power processors or other low power ICs. The LDO is powered by the higher of VAUX or V_{OUT} . This enables it to become active as soon as VAUX has charged to 2.3V, while the V_{OUT} storage capacitor is still charging. In the event of a step load on the LDO output, current can come from the main V_{OUT} capacitor if VAUX drops below V_{OUT} . The LDO requires a 2.2µF ceramic capacitor for stability. Larger capacitor values can be used without limitation, but will increase the time it takes for all the outputs to charge up. The LDO output is current limited to 4mA minimum.



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V_{OUT}

The main output voltage on V_{OUT} is charged from the VAUX supply, and is user programmed to one of four regulated voltages using the voltage select pins VS1 and VS2, according to Table 2. Although the logic threshold voltage for VS1 and VS2 is 0.85V typical, it is recommended that they be tied to ground or VAUX.

Table 2. Regulated Voltage Using Pins VS1 and VS2

VS2	VS1	Vout
GND	GND	2.35V
GND	VAUX	3.3V
VAUX	GND	4.1V
VAUX	VAUX	5V

When the output voltage drops slightly below the regulated value, the charging current will be enabled as long as VAUX is greater than 2.5V. Once V_{OUT} has reached the proper value, the charging current is turned off.

The internal programmable resistor divider sets V_{OUT}, eliminating the need for very high value external resistors that are susceptible to board leakage.

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LINEAR TECHNOLOGY LTC3108

In a typical application, a storage capacitor (typically a few hundred microfarads) is connected to V_{OUT} . As soon as VAUX exceeds 2.5V, the V_{OUT} capacitor will be allowed to charge up to its regulated voltage. The current available to charge the capacitor will depend on the input voltage and transformer turns ratio, but is limited to about 4.5mA typical.

PGOOD

A power good comparator monitors the V_{OUT} voltage. The PGD pin is an open-drain output with a weak pull-up (1M Ω) to the LDO voltage. Once V_{OUT} has charged to within 7.5% of its regulated voltage, the PGD output will go high. If V_{OUT} drops more than 9% from its regulated voltage, PGD will go low. The PGD output is designed to drive a microprocessor or other chip I/O and is not intended to drive a higher current load such as an LED. Pulling PGD up externally to a voltage greater than VLDO will cause a small current to be sourced into VLDO. PGD can be pulled low in a wire-OR configuration with other circuitry.

V_{OUT2}

 V_{OUT2} is an output that can be turned on and off by the host, using the V_{OUT2_EN} pin. When enabled, V_{OUT2} is connected to V_{OUT} through a 1.3 Ω P-channel MOSFET switch. This output, controlled by a host processor, can be used to power external circuits such as sensors and amplifiers, that do not have a low power sleep or shutdown capability. V_{OUT2} can be used to power these circuits only when they are needed.

Minimizing the amount of decoupling capacitance on V_{OUT2} will allow it to be switched on and off faster, allowing shorter burst times and, therefore, smaller duty cycles in pulsed applications such as a wireless sensor/transmitter. A small V_{OUT2} capacitor will also minimize the energy that will be wasted in charging the capacitor every time V_{OUT2} is enabled.

V_{OUT2} has a soft-start time of about 5µs to limit capacitor charging current and minimize glitching of the main output when V_{OUT2} is enabled. It also has a current limiting circuit that limits the peak current to 0.3A typical.

LINEAR TECHNOLOGY LTC3108

The V_{OUT2} enable input has a typical threshold of 1V with 100mV of hysteresis, making it logic-compatible. If V_{OUT2_EN} (which has an internal pull-down resistor) is low, V_{OUT2} will be off. Driving V_{OUT2_EN} high will turn on the V_{OUT2} output.

Note that while V_{OUT2_EN} is high, the current limiting circuitry for V_{OUT2} draws an extra 8µA of quiescent current from V_{OUT} . This added current draw has a negligible effect on the application and capacitor sizing, since the load on the V_{OUT2} output, when enabled, is likely to be orders of magnitude higher than 8µA.

Short-Circuit Protection

All outputs of the LTC3108 are current limited to protect against short-circuits to ground.

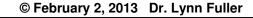
Output Voltage Sequencing

A timing diagram showing the typical charging and voltage sequencing of the outputs is shown in Figure 1. Note: time not to scale.

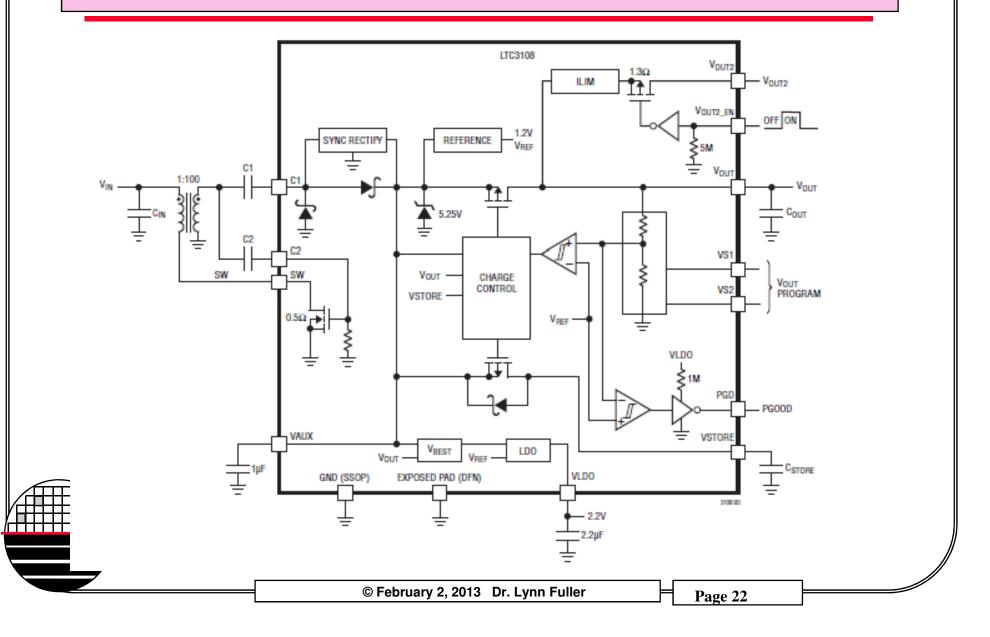
VSTORE

The VSTORE output can be used to charge a large storage capacitor or rechargeable battery after V_{OUT} has reached regulation. Once V_{OUT} has reached regulation, the VSTORE output will be allowed to charge up to the VAUX voltage. The storage element on VSTORE can be used to power the system in the event that the input source is lost, or is unable to provide the current demanded by the V_{OUT} . V_{OUT2} and LDO outputs. If VAUX drops below VSTORE, the LTC3108 will automatically draw current from the storage element. Note that it may take a long time to charge a large capacitor, depending on the input energy available and the loading on V_{OUT} and VLDO.

Since the maximum current from VSTORE is limited to a few milliamps, it can safely be used to trickle-charge NiCd or NiMH rechargeable batteries for energy storage when the input voltage is lost. Note that the VSTORE capacitor cannot supply large pulse currents to V_{OUT} . Any pulse load on V_{OUT} must be handled by the V_{OUT} capacitor.



LINER TECHNOLOGY ENERGY HARVESTING LTC3108



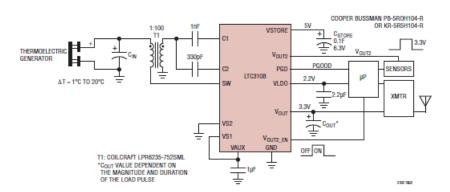
APPLICATIONS OF LTC3108 ULTRA LOW VOLTAGE STEP UP CONVERTER AND POWER MANAGER





0.01

1:20



Dual TEG Energy Harvester Operates from Temperature Differentials of Either Polarity

VSTOR

LTC3108

SW VS2

VS1

SW

VS2

VS1

VAUX

÷

VALD

÷

V_{OUT2}

PGD

VLDO

V_{OU}

VOUT2_EN

GND

÷

VAUX

LTC3108

VSTORE

V_{OUT2}

PGD

VLDO

Vout

VOUT2_EN

GND

÷

V_{OUT2}

PGOOD

OFF ON

VLDO

2.2µF

2.2V

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1n

330pl

÷

1nF

330nF

1.100

⊪Ł

LPR6235-752SML

1.100

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LPR6235-752SML

HOT

COLD

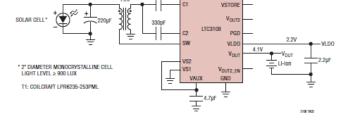
COLD

HOT

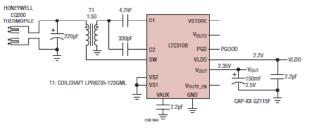
THERMOELECTRI

THERMOELECTRI

GENERATOR



Supercapacitor Charger and LDO Powered by a Thermopile Generator



DC Input Energy Harvester and Power Manager

AC Input Energy Harvester and Power Manager

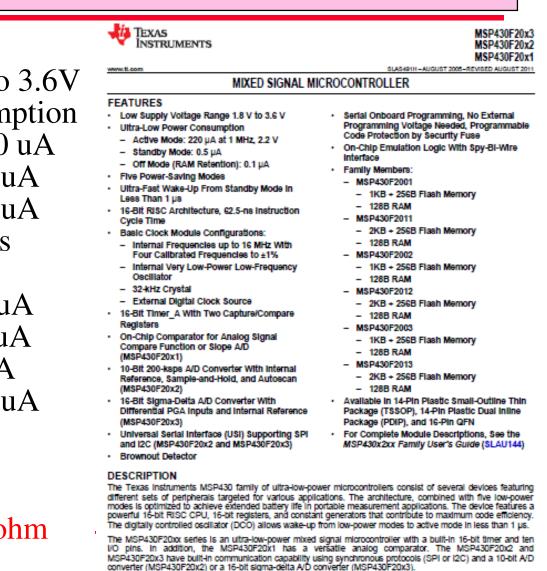
R_{IN} > 100Ω/V ing/v VSTOR VSTOR AC VIN VIN > 5VP-P - PIEZO Ŧ Voim Vour - PIEZO - 60Hz PGE penon PGD PCOOR LTC3108 1TC3108 VLDC VLD SW /S2 - Vour Vou Vour + + Ē ⊥____ Vout2 OUT2 ENABLE VOUT2_E OUT2 ENABL GND GND VAUX = 20014 ⊥____2.2µF - 2100 140 Ŧ 2.2µF

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ULTRA-LOW POWER MICROCONTROLLERS

16 Bit, RISC, Low supply Voltage 1.8 to 3.6V **Ultra-Low Power Consumption** Active Mode 220 nA Standby Mode 0.5uA Off Mode 0.1nA **Five Power Saving Modes** 1Mhz, 100Khz, 4Khz mode 0 Active 85uA 22uAmode 2 mode 3 1 uAmode 4 $0.5 \mathrm{uA}$ Analog Input 0 to Vcc **Cost** ~\$1

13.6K < Rload < 6MEG ohm



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LMV551/552/554 MICRO POWER OP AMP

National Semiconductor

LMV551/LMV552/LMV554 3 MHz, Micropower RRO Amplifiers

General Description

The LMV551/LMV552/LMV554 are high performance, low power operational amplifiers implemented with National's advanced VIP50 process. They feature 3 MHz of bandwidth while consuming only 37 µA of current per amplifier, which is an exceptional bandwidth to power ratio in this op amp class. These amplifiers are unity gain stable and provide an excellent solution for low power applications requiring a wide bandwidth.

The LMV551/LMV552/LMV554 have a rail-to-rail output stage and an input common mode range that extends below ground. The LMV551/LMV552/LMV554 have an operating supply voltage range from 2.7V to 5.5V. These amplifiers can operate over a wide temperature range (-40°C to 125°C) making them a great choice for automotive applications, sensor applications as well as portable instrumentation applications. The LMV551 is offered in the ultra tiny 5-Pin SC70 and 5-Pin SOT-23 package. The LMV552 is offered in an 8-Pin MSOP package. The LMV554 is offered in the 14-Pin TSSOP.

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Features

(Typical 5V supply, unless otherwise noted.)

- Guaranteed 3V and 5.0V performance
- High unity gain bandwidth
- Supply current (per amplifier)
- CMRR
- PSRR
- Slew rate
- Output swing with 100 kΩ load
- Total harmonic distortion
- Temperature range

Applications

- Active filter
- Portable equipment
- Automotive
- Battery powered systems
- Sensors and Instrumentation



October 8, 2008

3 MHz

37 uA

93 dB

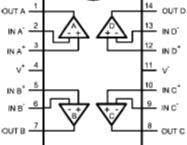
90 dB

1 V/us

70 mV from rail

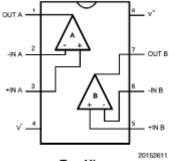
-40°C to 125°C

0.003% @ 1 kHz, 2 kΩ



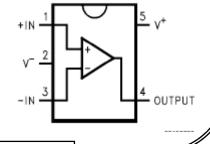
14-Pin TSSOP











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0.6 uA OP AMP



TS1001

THE ONLY 0.8V/0.6µA RAIL-TO-RAIL OP AMP

FEATURES

Single 0.65V to 2.5V Operation Supply current: 0.6μ A (typ) Offset voltage: 0.5mV (typ) Low TCV_{OS}: 20μ V/°C (typ) A_{VOL} Driving 100k Ω Load: 90dB (min) Unity Gain Stable Rail-to-rail Input and Output No Output Phase Reversal 5-pin SC70 Package

APPLICATIONS

Battery/Solar-Powered Instrumentation Portable Gas Monitors Low-voltage Signal Processing Nanopower Active Filters Wireless Remote Sensors Battery-powered Industrial Sensors Active RFID Readers Powerline or Battery Current Sensing Handheld/Portable POS Terminals

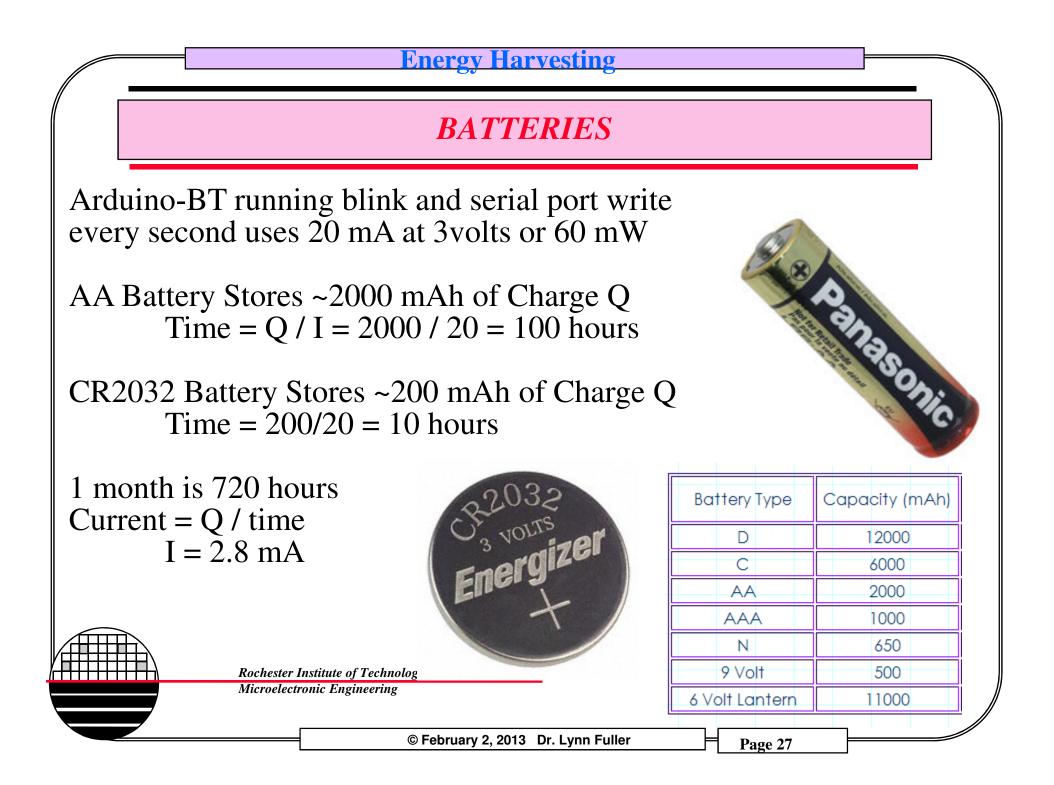
DESCRIPTION

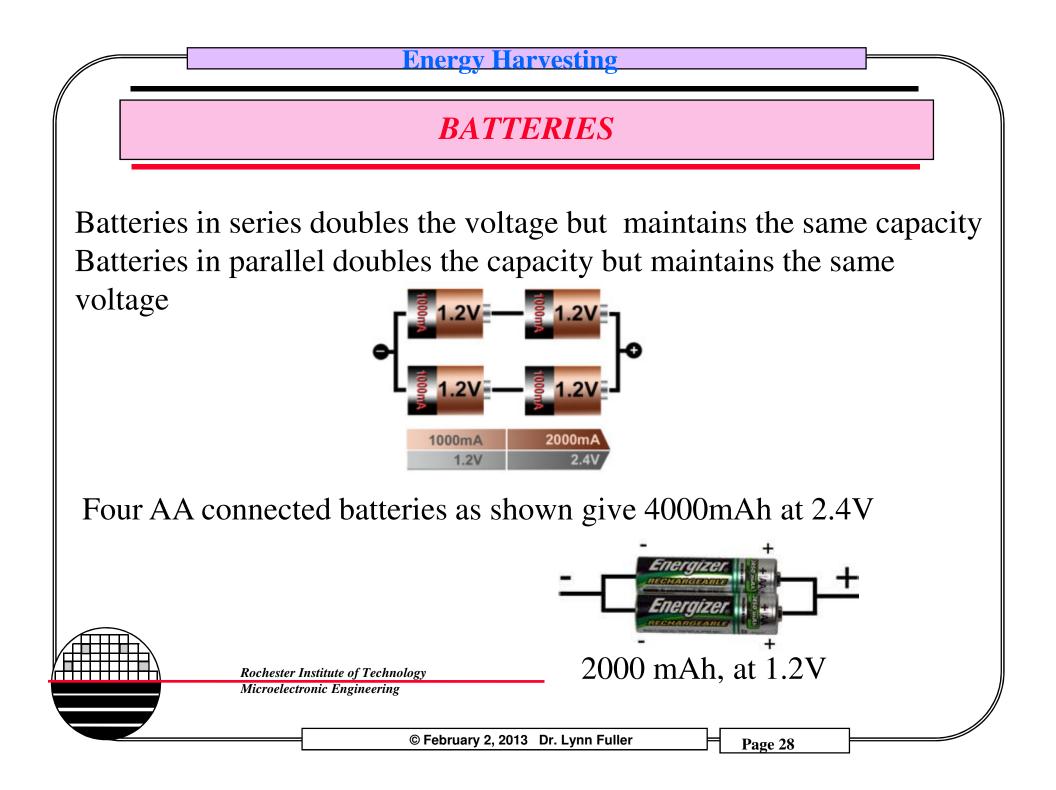
The TS1001 is the industry's first sub-1µA supply current, precision CMOS operational amplifier rated to operate at a nominal supply voltage of 0.8V. Optimized for ultra-long-life battery-powered applications, the TS1001 is Touchstone's first operational amplifier in the "NanoWatt Analog[™] high-performance analog integrated circuits portfolio. The TS1001 exhibits a typical input offset voltage of 0.5mV, a typical input bias current of 25pA, and railto-rail input and output stages. The TS1001 can operate from single-supply voltages from 0.65V to 2.5V.

The TS1001's combined features make it an excellent choice in applications where very low supply current and low operating supply voltage translate into very long equipment operating time. Applications include: nanopower active filters, wireless remote sensors, battery and powerline current sensors, portable gas monitors, and handheld/portable POS terminals.

The TS1001 is fully specified at $V_{DD} = 0.8V$ and over the industrial temperature range (-40°C to +85°C) and is available in a PCB-space saving 5-lead SC70 surface-mount package.

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BATTERY LIFE CALCULATIONS

MCR 688 MEMS Evaluation			Dr. Lynn Fuller		
ower Calculations for Energy Harv	esting		11/6/2012		
Inputs	_		-		
upply Voltage	∨=	3	volts		
/licrocontroller Active Mode	11=	220	uA		
Aicrocontroller Standby Mode	12 =	1	uA		
Aicrocontroller Transmit Mode	13 =	10	mA		
ercent of time Active	% Active =	3.5	%		
ercent of time Standby	% Standby =	96	%		
ercent of time Transmit	% Transmit =	0.5	%		
Sattery Capacity	Q=	200	mA- Hours		
Calculations	_		_		
otal of Percentages		100	Should be equal to 100%		
Average Current Used	I Ave =	59	_uA		
ime System can run on Batteries	Т=	3409	hours T = Q / IAve		
	Т=	142	days		
Τ=		5	months		
Transmit Time =		18.00	seconds per hour		
Transmit Period =		3.33	minutes (if Transmission is 1 second duration)		
	Transmit Rate =	0.30	Times/min (if Transmission is 1 second duration)		

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STORAGE USING SUPER CAPACITOR OR BATTERY

			All prices are	in US dollars.	
Digi-Key Part Number	P6980-ND	Price Break	Unit Price E	xtended Price	
Quantity Available	8,522	1	3.74000	3.74	
		50	2.59160	129.58	
Manufacturer	<u> Panasonic - ECG</u>	100	2.35050	235.05	-571
Manufacturer Part Number	EEC-S5R5H474	500	1.74784	873.92	571 101
Description	CAP SUPER 470MF 5.5V RADIAL	1,000	1.62729	1,627.29	571
Description	CAP SUPER 4/0MF 5.5V RADIAL	5,000	1.53689	7,684.43	
Lead Free Status / RoHS Status	Lead free / RoHS Compliant	10,000	1.50675	15,067.50	1
Quantity Item Number	er Customer Reference	Add to Or	der		Image shown is a representation or Exact specifications should be obtained from the product data she

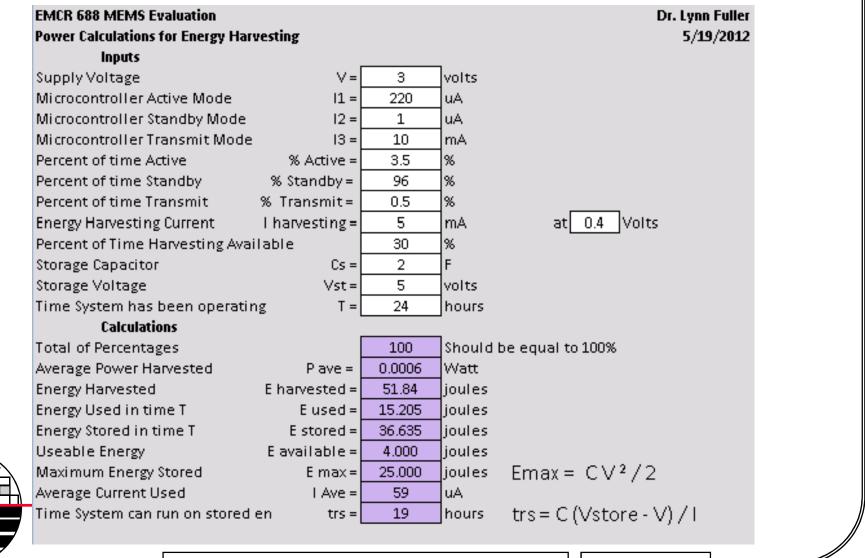
Coin type, thru hole mount, 20mm Diameter, 5mm high, 0.47F, 5.5 Volt

Price \$3.74 for quantity of 1, \$1.63 for quantity of 1000

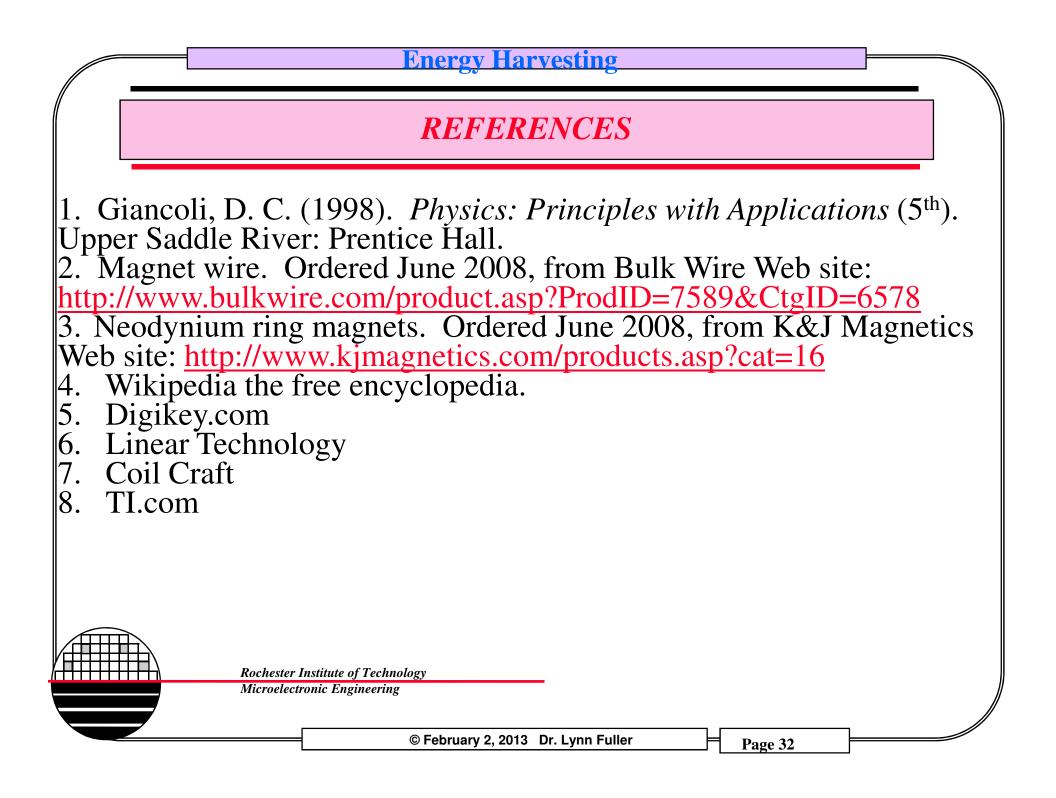
Q=CV = 0.47F 5.5V = 2.585 Coulomb = 0.718 mAhr compare to 2032 battery with Q=200 mAhr 100F capacitor ~ = 2032 battery

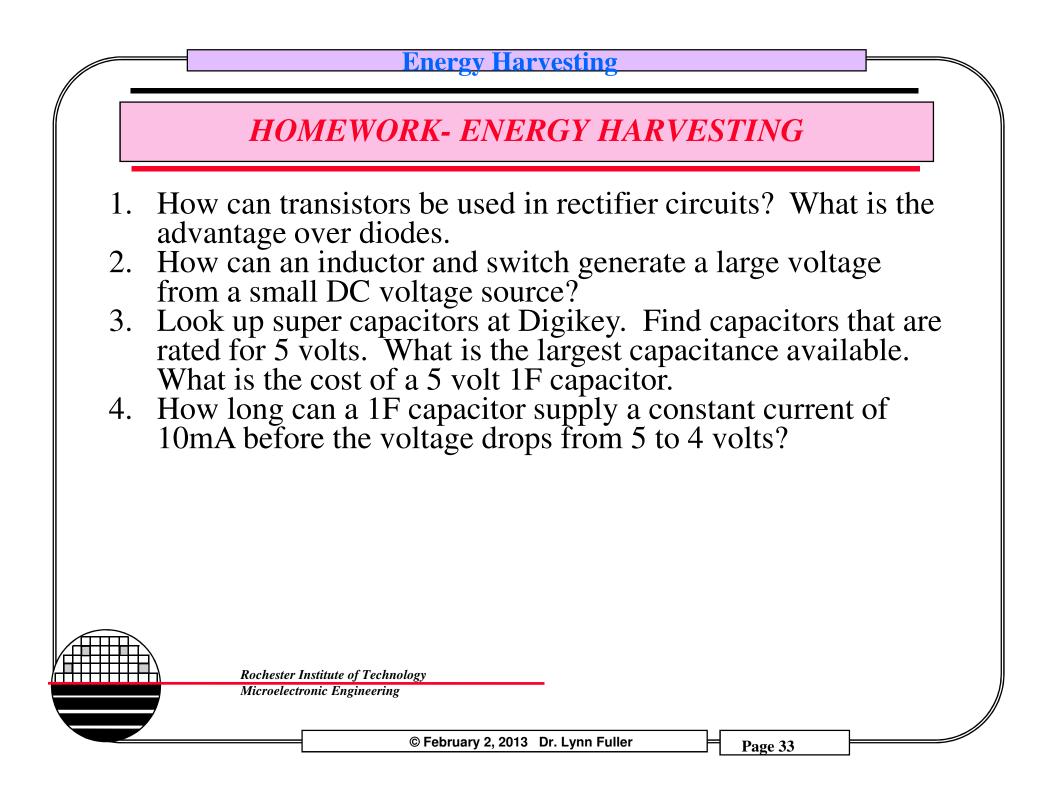
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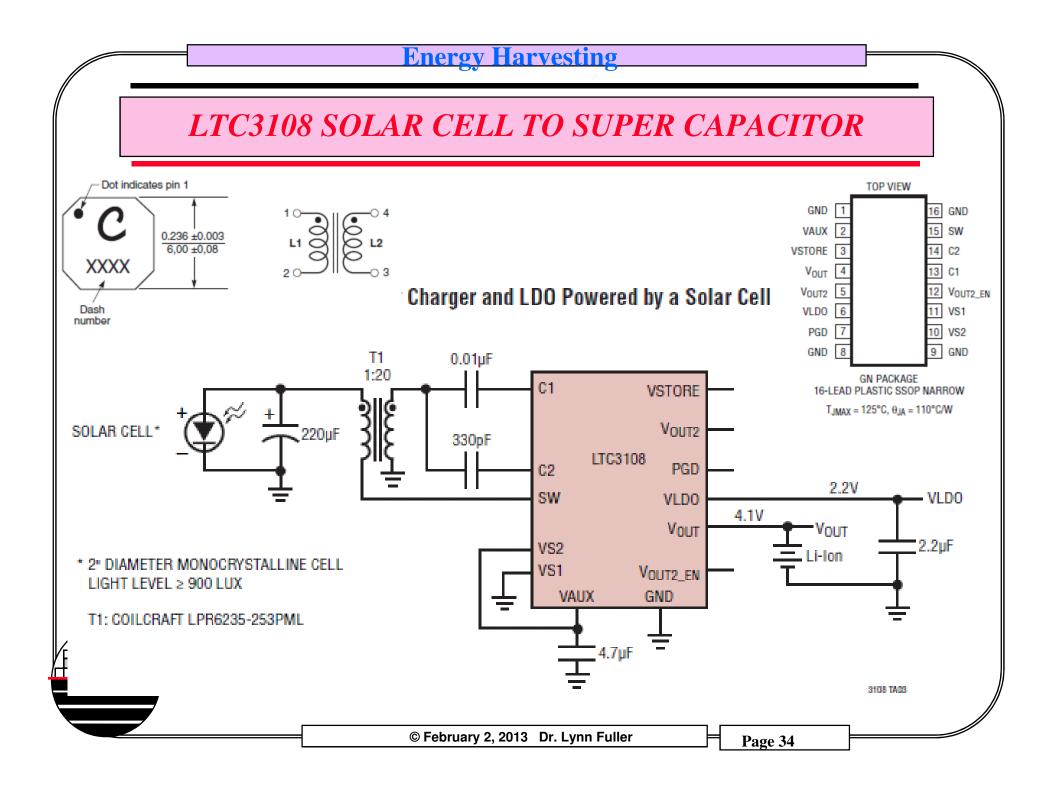
POWER – CURRENT – TIME CALCULATIONS

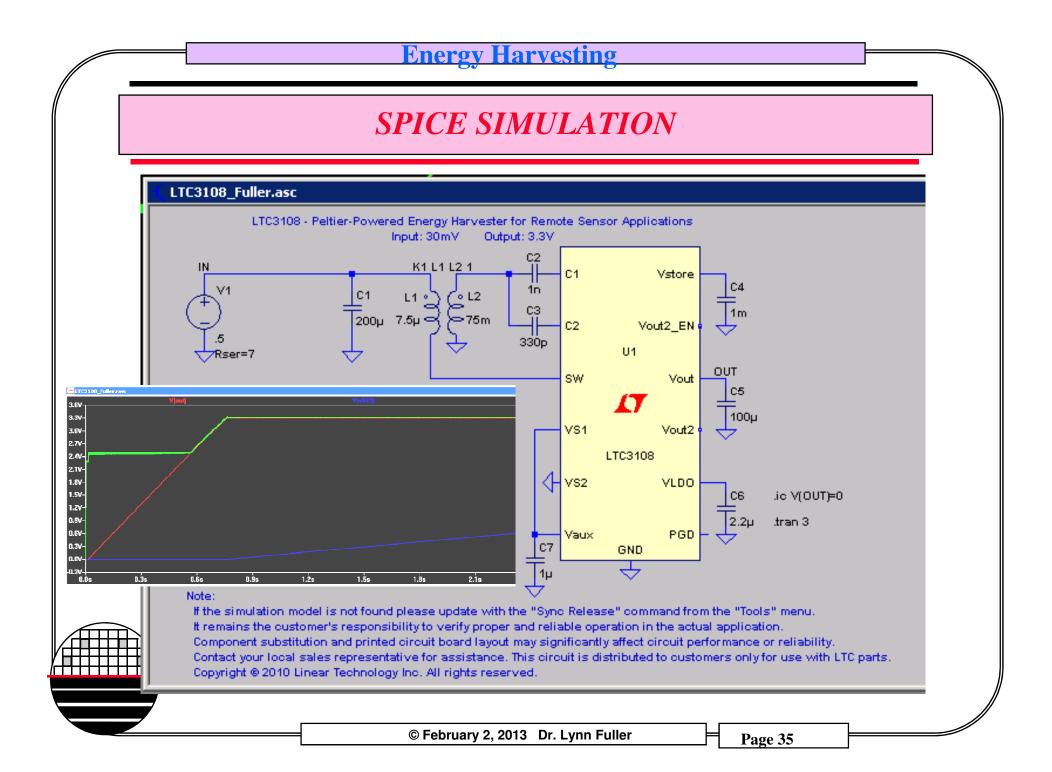


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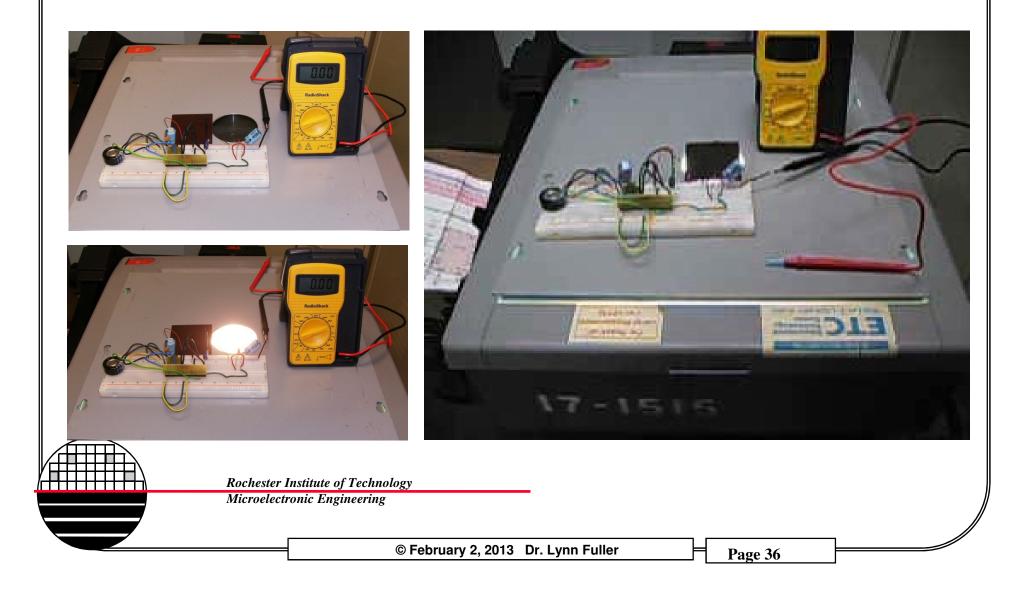








BREADBOARD AND TEST SETUP



LTC3105 SOLAR CELL TO SUPER CAPACITOR

ECHNOLOGY 400mA Step-Up DC/DC Converter with Maximum Power Point Control and 250mV Start-Up

LTC3105

FEATURES

- Low Start-Up Voltage: 250mV
- Maximum Power Point Control
- Wide V_{IN} Range: 225mV to 5V
- Auxiliary 6mA LDO Regulator
- Burst Mode[®] Operation: I_Q = 24µA
- Output Disconnect and Inrush Current Limiting
- V_{IN} > V_{OUT} Operation
- Antiringing Control
- Soft Start
- Automatic Power Adjust
- Power Good Indicator
- 10-Lead 3mm × 3mm × 0.75mm DFN and 12-Lead MSOP Packages

APPLICATIONS

- Solar Powered Battery/Supercapacitor Chargers
- Energy Harvesting

/

- Remote Industrial Sensors
- Low Power Wireless Transmitters
- Cell Phone, MP3, PMP and GPS Accessory Chargers

DESCRIPTION

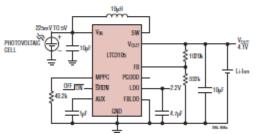
The LTC=3105 is a high efficiency step-up DC/DC converter that can operate from input voltages as low as 225mV. A 250mV start-up capability and integrated maximum power point controller (MPPC) enable operation directly from low voltage, high impedance alternative power sources such as photovoltaic cells, TEGs (thermoelectric generators) and fuel cells. A user programmable MPPC set point maximizes the energy that can be extracted from any power source. Burst Mode operation, with a proprietary self adjusting peak current, optimizes converter efficiency and output voltage ripple over all operating conditions.

The AUX powered 6mA LDO provides a regulated rail for external microcontrollers and sensors while the main output is charging. In shutdown, I_Q is reduced to 10µA and integrated thermal shutdown offers protection from overtemperature faults. The LTC3105 is offered in 10-lead 3mm × 3mm × 0.75mm DFN and 12-lead MSOP packages.

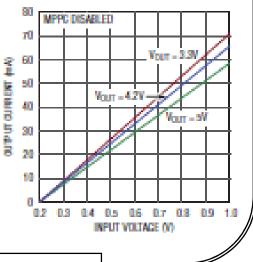
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TYPICAL APPLICATION

Single Photovoltaic Cell LI-Ion Trickle Charger



Output Current vs Input Voltage



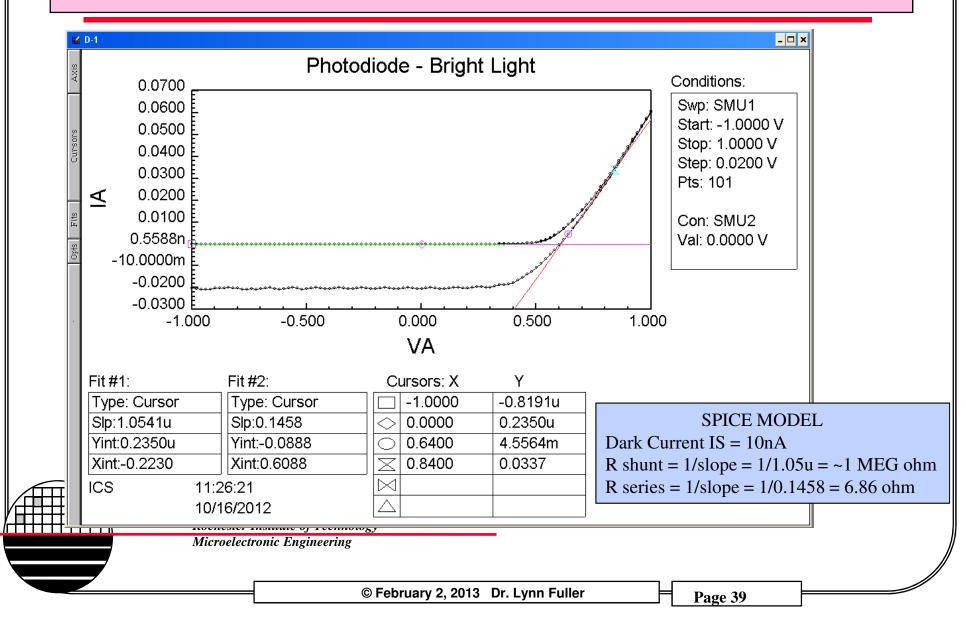
© February 2, 2013 Dr. Lynn Fuller

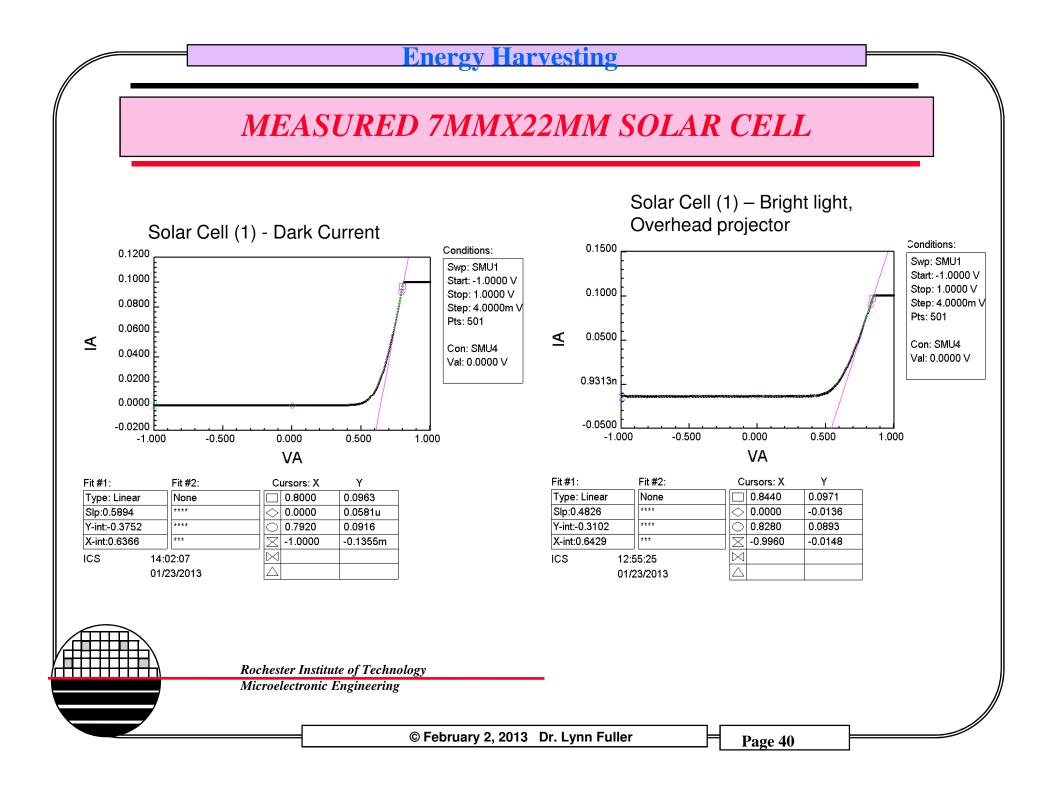
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IXOLAR SOLAR CELL – MEASURED CHARACTERISTICS

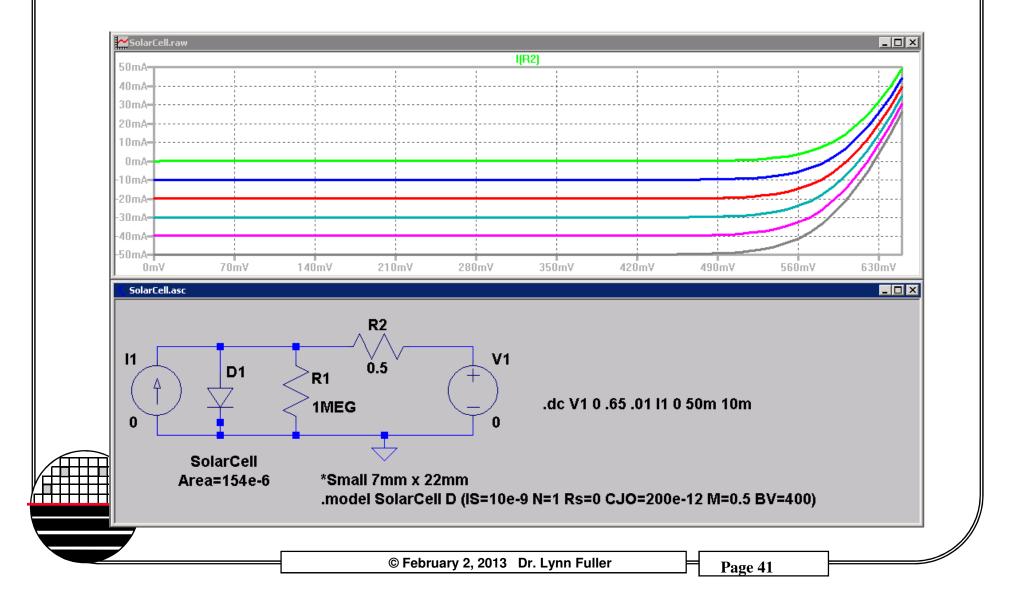
MEASURED I _{SC} Room Light at Desk Top Close to Light Fixture Highest Microscope Illuminator Setting Overhead Projector Direct Sunlight Through Window Dark Current Series Resistance Parallel Resistance $(-25w/m^2 = -2.5mW/cm^2)$	1.574mA	Cell2 0.0509mA 1.560mA 48.6mA 15mA 16.0mA 17.8nA 1.5363Ω >1MEG	Measured Light Intensity 300 Lux XXX Lux XXX Lux XXX Lux (~2.5mW/cm ²) 65,000 Lux zero IXOLAR – KXOB22-12X1
SolarBIT Pad Design. (Dimensions in millimeters)			
Rochester Institute of Technology Microelectronic Engineering	Front-si bruary 2, 2013 Dr. Ly	de View details	HXYS HXYS HXOB 22-12X1 H Back-side View details Page 38

EXTRACT SPICE MODEL FROM I-V CHARACTERISTICS

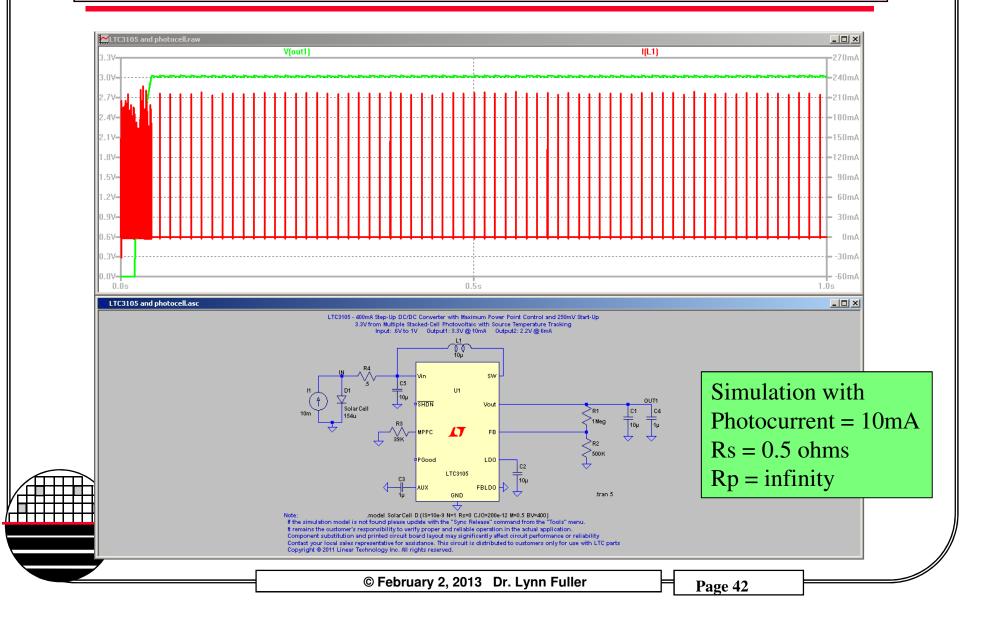




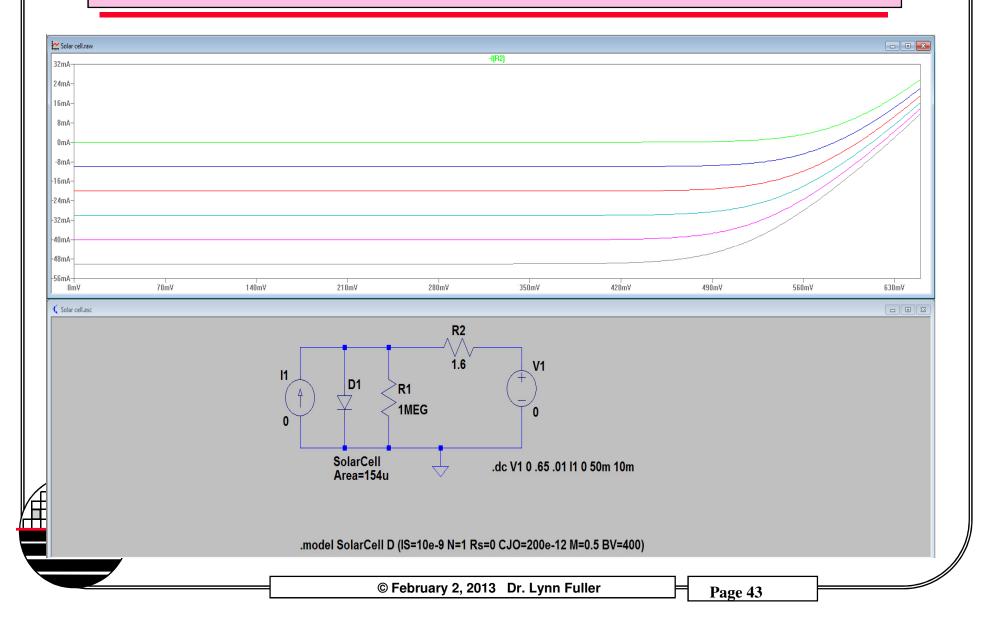
LTSPICE SIMULATION OF 7MMX22MM SOLAR CELL



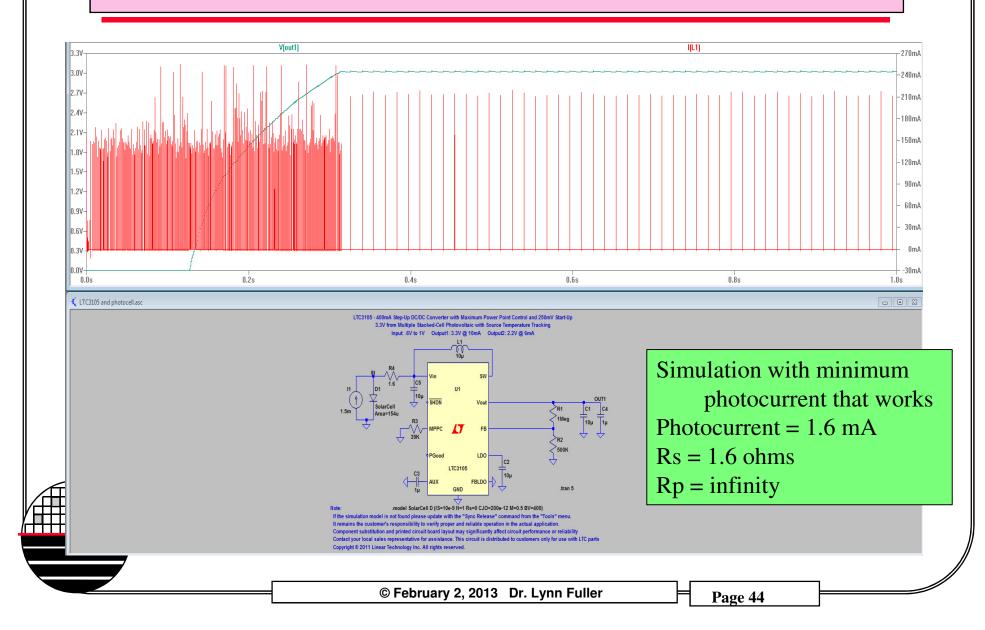
OUTPUT VOLTAGE AND INDUCTOR CURRENT

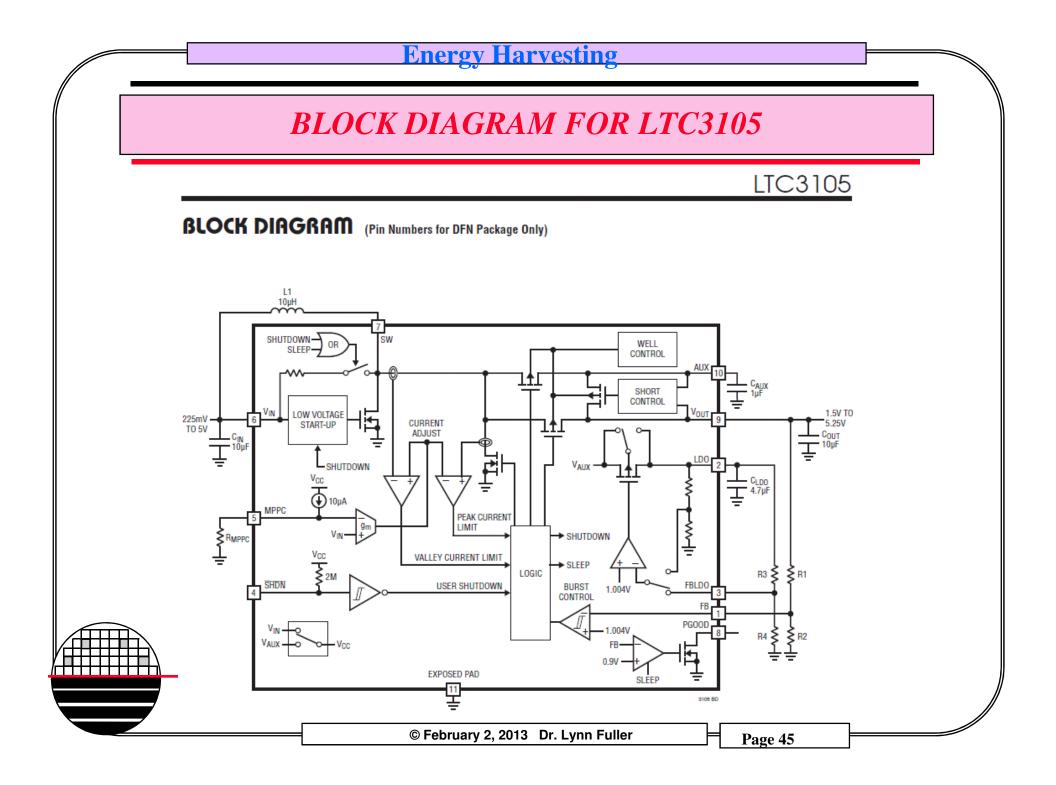


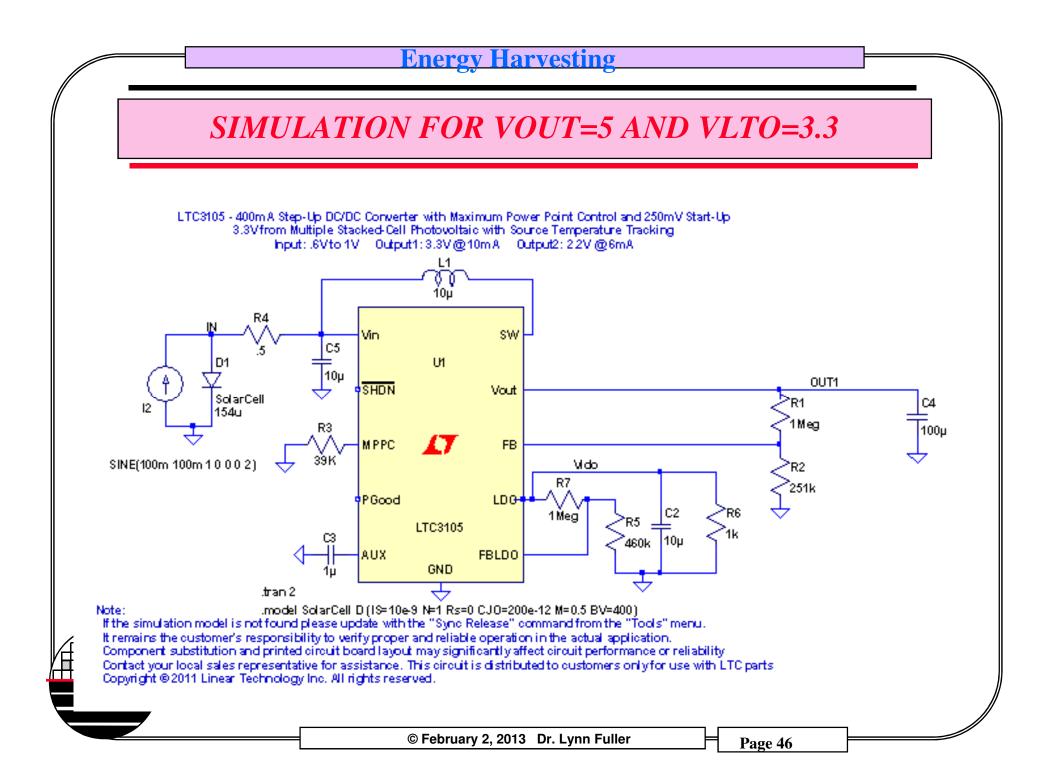
LTSPICE SIMULATION OF 7MMX22MM SOLAR CELL

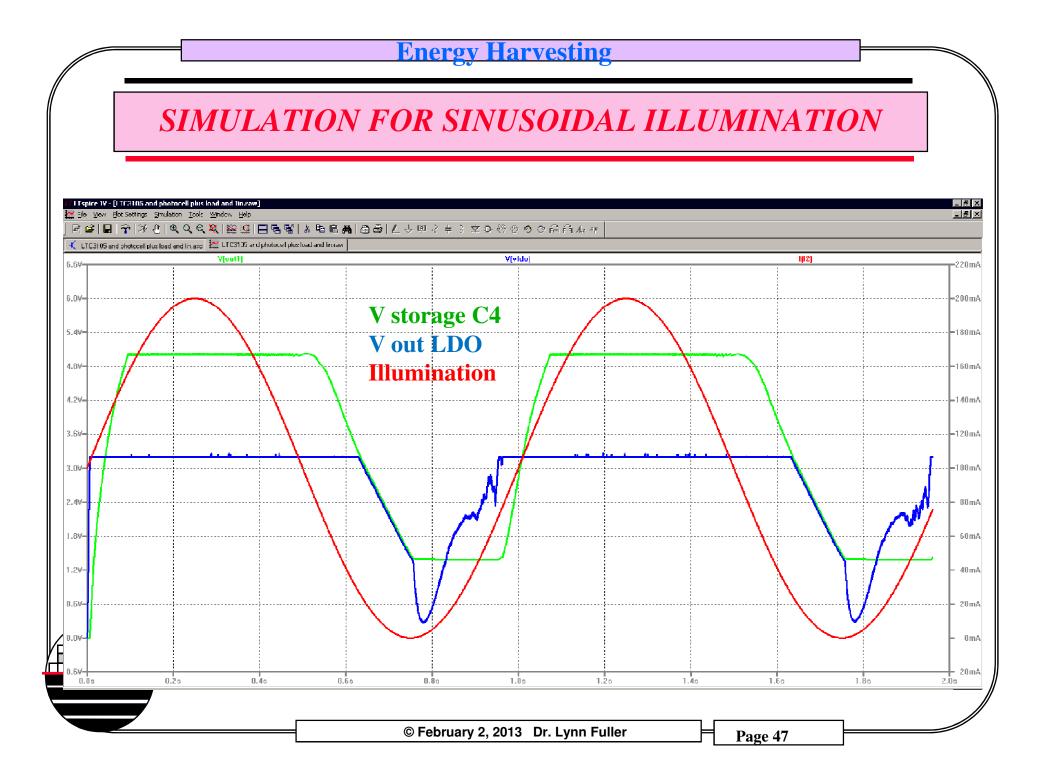


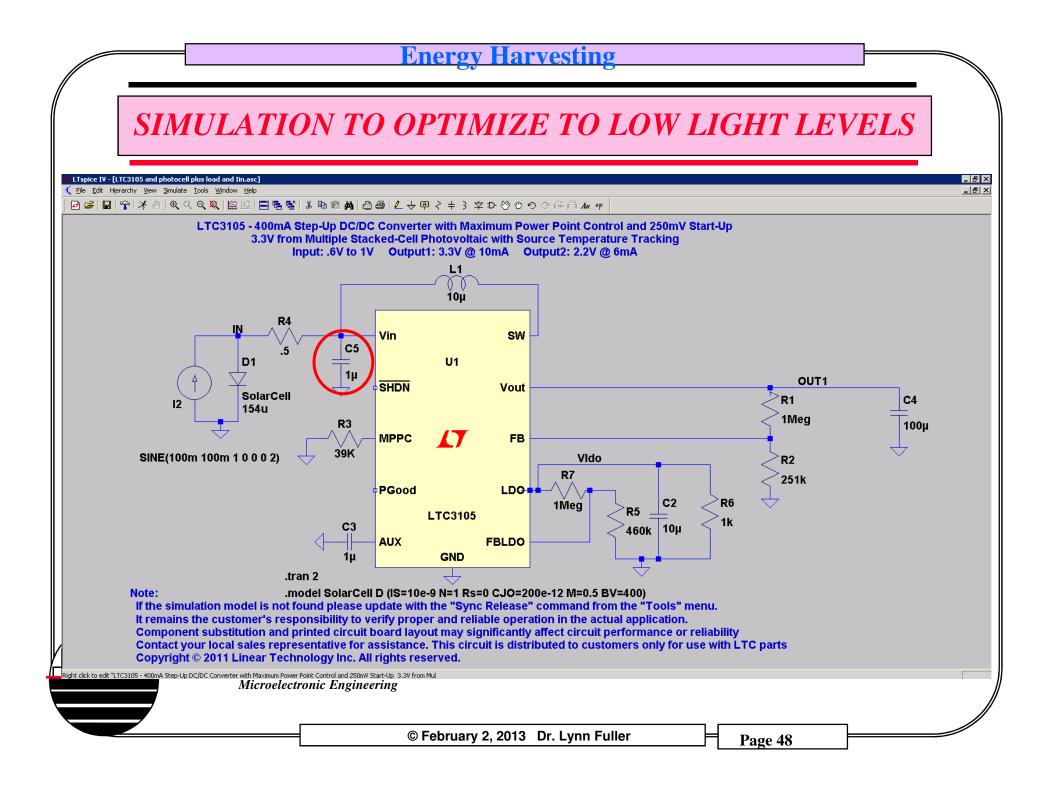
OUTPUT VOLTAGE AND INDUCTOR CURRENT











SIMULATION TO OPTIMIZE TO LOW LIGHT LEVELS

Energy Harvesting

